



# Bona System



Product Catalogue 2016

**Bona**<sup>®</sup>



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# The Right Answers for all Wooden Floor Needs

This year, Bona has taken one step further in sustainable innovation to provide total solutions for all wooden floor needs. We're proud to introduce our complete Abrasives Range, which has been proven to be superior in performance through rigorous scientific tests. We're also bringing you the new Bona Floor Treatment Program, with three effective and efficient processes to restore the beauty of wooden floors, depending on their condition.

## 100% passion

We believe in One Bona, One Passion. Our new vision is clear: "With the heritage of wood floor excellence we innovate sustainable total solutions for customers worldwide." In line with this, we are sharing our unified passion of wooden floors, innovation and sustainability with all our partners and customers.

Gathering more than 95 years of experience and expertise, and aligning our common focus and direction across the globe, we create a complete universe of total solutions that address all our customers' wooden floor needs.

## Total solutions for all your needs

Our customers, including you, consist of floor owners, semi-professionals, contractors, distributors and parquet producers. For every customer challenge, Bona's goal is to provide a total solution that is beneficial, sustainable, and long lasting – from products and services to support and training.

Floor owners can be assured that Bona has all it takes to solve all their flooring issues. For the contractors and distributors, they can expect Bona to provide them not only with the best products, but also with robust support.





## Bona Floor Treatment Program

With decades of experience and knowledge working closely with wood flooring craftsmen, Bona now gives you a clear and simple answer: Bona Floor Treatment Program, with 3 different treatment types for the various needs of the wooden floor.



### Revive effectively with little downtime

The Bronze Treatment is a new effective way of keeping floors beautiful, bringing dull wooden floors back to life in an instant. This quick revival delivers remarkable results between floor renovations, and the floor is ready to be walked on after as little as half a working day.

Using the Bona PowerScrubber machine with the specially formulated Bona Deep Clean Solution, the wooden surface is effectively deep cleaned, so even the toughest dirt, grime and scuff marks are removed. The floor is then ready for a fresh layer of polish, oil, or Bona Wax Oil Refresher, depending on the type of finish.



### Restore for a longer floor lifetime

The Silver Treatment is an excellent alternative to a full renovation, with less downtime and cost.

High-performance Bona Diamond Abrasives are used to prepare the surface by removing scratches and wear. The perfectly smooth sanded surface can then be recoated with Bona Traffic HD, giving the floor a new layer of durable protection with perfect adhesion to the layer beneath.



### Renovate for total beauty

When the floor is severely damaged or yellowed, showing deep scratches and a completely lifeless appearance, the Gold Treatment is recommended.

Going for Gold Treatment not only gives a total renewal of the floor's beauty and protection, it also opens up endless possibilities to change the entire look of the floor. The full renovation includes sanding down to bare wood using our comprehensive range of sanding machines and high-performance abrasives. The sanded-down floor is then completely retreated with any Bona coat that suits the demands of the surface.







# Fastening

Success begins with a good foundation. And good fastening, with the right combination of strength and elasticity, is the first step to achieving a beautiful and lasting wooden floor. At Bona, our continuous R&D and dialogues with craftsmen have equipped us with what it takes to offer perfection in our craft. In this section, you will find all the products and accessories you need to lay the best foundation, regardless of subfloor type, dampness and evenness.

1. Screed Repair
2. Moisture Barrier
3. Primers
4. Levelling Compounds
5. Underlayments
6. Water based adhesives
7. PU adhesives – reactive
8. Silane adhesives – reactive
9. Application tools
10. Other products



# Fastening

Screed Repair	Article number	Packaging	Pcs/transport package	Package/pallet
<p><b>Bona R440</b></p>  <p>2-component silicate based resin for quick filling and repair of cracks and joints in screeds.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Quick drying</li> <li>• Odourless</li> <li>• Excellent filling ability</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> Sodium silicate (waterglass) + hardener  <b>Drying time:</b> Approx. 20 min  <b>Application:</b> Flat trowel</p>	BR44006600DEBO	600 ml	5	
<p><b>Bona R400</b></p>  <p>Bona R400 is a 2-component polyester resin for restoring and repairing screeds prior to the application of adhesives or levelling compounds.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Quick drying</li> <li>• Excellent adhesion to many substrates</li> <li>• Extendable with dry sand</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 2-comp polyester resin + hardener  <b>Drying time:</b> 30–60 min  <b>Application:</b> Stainless steel trowel</p>	BR40001300DEBO	1 kg	6	384
<p><b>Bona R405</b></p>  <p>High viscosity, 2-component polyester resin for screed repair prior to application of adhesives or levelling compounds.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Quick drying</li> <li>• High viscosity</li> <li>• Excellent adhesion to many substrates</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 2-comp polyester resin + hardener  <b>Drying time:</b> 30–60 min  <b>Application:</b> Stainless steel trowel</p>	BR40501400DEBO	1.25 kg	6	384
<p><b>Wave bonders</b></p>  <p>Metal strips (70 x 6 mm) for crack repairs in screeds. Use in combination with Bona R400 or Bona R405.</p>	AX34040000	100 pieces	100	

Moisture Barriers	Article number	Packaging	Pcs/transport package	Package/pallet
<p><b>Bona R410</b></p>  <p>2-component epoxy resin for damp-proofing concrete or cementitious subfloors with up to 5 CM% (or 90% RH) in humidity. Can also be used as a primer for PU and silane adhesives, levelling compounds and as a light reinforcement of weak subfloors.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Excellent damp proofing</li> <li>• Excellent adhesion to most substrates</li> <li>• Subfloor strengthening properties</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 2-comp epoxy resin  <b>Pot life:</b> Approx. 20 min  <b>Consumption:</b> Ca. 150–500 g/m<sup>2</sup>  <b>Application:</b> Brush, roller, mohair roller</p>	BR41002000GBBO	5 kg	1	60




For adhesive guidelines see pages 83 and 84









# Fastening

## Moisture Barriers

	Article number	Packaging	Pcs/transport package	Package/pallet
<p><b>Bona R540</b></p> <p>Multipurpose primer/damp-proof membrane for both absorbent and non-absorbent subfloors. Can be used for damp-proofing concrete or cementitious subfloors with up to 4 CM% in humidity. Compatible with Bona's silane and PU adhesives.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>Moisture inhibiting</li> <li>Excellent penetration properties</li> <li>1-component and ready to use</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp PU  <b>Drying time:</b> 1–24 h, depending on type of adhesive  <b>Application:</b> Stainless steel trowel, mohair roller, brush</p> 	BR54002200M1BO	6 kg	3	132
<p><b>Bona R580</b></p> <p>Uniquely fast-setting damp-proof membrane for cementitious subfloors with up to 5 CM% (or 90% RH). Parquet can be laid as soon as 4 hours after application. Only to be used with Bona's silane adhesives. Also suitable before applying levelling compounds.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>Extremely quick drying, installation can continue the same day</li> <li>Requires only a single application</li> <li>1-component and ready to use</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp silane modified  <b>Drying time:</b> 4–8 h  <b>Application:</b> Bona 500F notched trowel  <b>Consumption:</b> 500 g/m<sup>2</sup></p>  	BR58005000GBBO	7 kg	1	60




## Primers

	Article number	Packaging	Pcs/transport package	Package/pallet
<p><b>Bona D500</b></p> <p>Primer for the preparation of absorbent and non-absorbent substrates prior to the use of dispersion-based parquet adhesives. Binds dust and reduces water absorption of substrate. Note: Not to be used with silane-based adhesives.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>Vapour permeable</li> <li>Solvent-free</li> <li>Good stretchability</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp acrylate  <b>Drying time:</b> 1–24 h (depending on the subfloor)  <b>Application:</b> Brush, roller  <b>Mixing ratio:</b> 1 part D500 to 1 part water  <b>Consumption:</b> Ca. 150 g/m<sup>2</sup> (mixture)</p>  	BD50002000GBBO	5 L	3	132
<p><b>Bona D501</b></p> <p>Primer for the preparation of absorbent and non-absorbent substrates prior to the use of silane- or polyurethane-based adhesives. Binds dust effectively. Use undiluted.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>Vapour permeable</li> <li>Solvent-free</li> <li>Very quick drying</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp acrylate  <b>Drying time:</b> 1–2 h  <b>Application:</b> Brush, roller  <b>Consumption:</b> Ca. 150 g/m<sup>2</sup></p>  	BD50102000GBBO	5 L	3	132






# Fastening

## Primers

	Article number	Packaging	Pcs/transport package	Package/pallet
<p><b>Bona D510</b></p> <p>Primer for the preparation of absorbent substrates prior to using levelling compounds. Bona D510 reduces the absorbency of the subfloor and improves flow and adhesion of the levelling compound.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>Vapour permeable</li> <li>Solvent-free</li> <li>Excellent adhesion to many substrates</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp acrylate  <b>Drying time:</b> 1–24 h (dependig on the subfloor)  <b>Application:</b> Brush, roller  <b>Consumption:</b> Ca. 150 g/m<sup>2</sup></p>  	BD51002000DEBO	5 L	3	132
<p><b>Bona S100</b></p> <p>Bona S100 is a diluent and cleaning agent for various parquet adhesives and primers.</p> 	BS10002000DEBO	5 L	4	40

## Levelling Compounds

	Article number	Packaging	Pcs/transport package	Package/pallet
<p><b>Bona H600</b></p> <p>A cementitious, self-smoothing levelling compound specially designed for the tough strains wooden floors placed on the subfloor. Also suitable for installation of LVT's (Luxury Vinyl Tiles). Apply to 1.5–10 mm thickness.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>Self-smoothing</li> <li>Rapid hardening</li> <li>High strength</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> Cement, synthetic resin  <b>Consumption:</b> 1.5 kg/m<sup>2</sup>/mm  <b>Pot life:</b> Approx. 30 min  <b>Treadable:</b> After approx. 3 h  <b>Mixing ratio:</b> 25 kg powder : 5.75 L water  <b>Application:</b> Notched Blade R1 or R2, flat edge hand trowel  <b>Drying time:</b> 24 h up to 10 mm</p>   	BH600031DE	25 kg	1	40
<p><b>Bona H605</b></p> <p>Calcium sulphate levelling compound with practically no shrinkage and tension for exceptionally smooth surfaces. Suitable for elastic and textile floor coverings as well as parquet glued down with silane adhesives.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>Very rapid hardening</li> <li>High strength</li> <li>Practically no tension and shrinkage</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> Calcium sulphate  <b>Pot life:</b> 45 min  <b>Treadable:</b> After approx. 90 min  <b>Mixing ratio:</b> 25 kg powder : 5.75 L water  <b>Application:</b> Notched Blade R1 or R2, flat edge hand trowel  <b>Drying time:</b> 24 h up to 3 mm</p>   	BH605031M1	25 kg	1	40 piece



# Fastening

## Levelling Compounds

### Bona H610



Bona H610 is a rapid setting and drying, slump-free mortar for internal repairs. Ideal for filling holes and cracks in screeds, repairing and refacing internal concrete stair treads and risers, cement and sand screeds, concrete floors or making good around pipe work, door and window frames.

#### Key Benefits:

- Rapid hardening and drying – can be covered after 60 minutes.
- Slump-free – ideal for vertical and horizontal repairs
- High strength and hardness
- Stress-relieved – low shrinkage
- CE certified

#### Technical Data:

**Base:** Special cements, synthetic resin  
**Consumption:** 1.6 kg/m<sup>2</sup>/mm  
**Pot life:** Approx. 15 min  
**Treadable:** After approx. 1 h  
**Mixing ratio:** 25 kg powder : 5.5 L water  
**Application:** Flat edge hand trowel  
**Drying time:** 1 h



BH610031	25 kg	1	40 pieces
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### Bona H660 Object



Bona H660 is a cementitious smoothing levelling compound specially designed for use under mosaic, multi-layered or solid wood parquet in commercial sectors.

#### Key Benefits:

- Ideal for large surfaces and objects
- Very good levelling behavior
- Ready for laying after 24 h (up to 3 mm)
- CE certified

#### Technical Data:

**Base:** Cement, polymer modified  
**Consumption:** 1.7 kg/m<sup>2</sup>/mm  
**Pot life:** Approx. 15–20 min  
**Treadable:** After approx. 2–4 h  
**Mixing ratio:** 25 kg powder : 5.0 L water  
**Application:** Notched Blade R1 or R2, flat edge hand trowel  
**Drying time:** 24 h up to 3 mm



BH660031DE	25 kg	1	42 pieces
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### Bona H670 Gypsum



Bona H670 is a calcium sulphate-based smoothing and levelling compound specially designed for use under mosaic, multi-layered and solid wood parquet.

#### Key Benefits:

- Very suitable for calcium sulphate screeds and mastic asphalt
- Good levelling behavior
- CE certified

#### Technical Data:

**Base:** Calcium sulphate, polymer modified  
**Consumption:** 1.6 kg/m<sup>2</sup>/mm  
**Pot life:** Approx. 25–30 min  
**Treadable:** After approx. 2-4 h  
**Mixing ratio:** 25 kg powder : 6.0 L water  
**Application:** Notched Blade R1 or R2, flat edge hand trowel  
**Drying time:** 24 h up to 5 mm



BH670031DE	25 kg	1	42 pieces
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### Bona Fibers



Bona Fibers are alkali-resistant reinforcement glass fibers designed primarily to increase the flexural and structural strength of Bona self-levelling compounds, e.g. Bona H600. In addition, an increase in the adhesion and strength of the levelling compound is also seen. Bona Fibers do not change the handling properties of the Bona levelling compound. The use of Bona Fibers is recommended on flexible subfloors, for example nailed / screwed down planks or board floors, such as chipboard, OSB or plywood, fixed over joints or battens.

#### Key Benefits:

- Easy to add and mix
- Levelling behaviour is unaffected.
- Bona Fibers will remain evenly distributed and will not 'float' to the surface.
- Increases the flexural and structural strength of the Bona levelling compounds

#### Technical Data:

**Base:** Alkali-resistant fiberglass  
**Colour:** White  
**Tensile strength:** 1700 N/mm<sup>2</sup>

BH500031	0.25 kg	50	27 boxes
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For adhesive guidelines see pages 83 and 84



# Fastening

## Underlayments

### Bona U300



Bona U300 is an underlayment made of recycled fine PUR foam granules and cork, bound with PUR elastomers. Bona U300 can be used under parquet, laminate floors and other floor coverings. It will reduce the transmission of sound from footfall. It is also suitable for a light stress decoupling.

#### Key Benefits:

- DIBt approval
- Easy to install
- Suitable for use with various Bona adhesives

#### Technical Data:

**Base:** Fine recycled PUR granules and cork  
**Colour:** Brown/black-grey-beige-brown  
**Fire protection class:** Efl (EN 13501)  
**Impact sound reduction:** Up to 19 dB

2 mm	AX36225002	30 m <sup>2</sup>	1	11
3 mm	AX36225003	20 m <sup>2</sup>	1	11
5 mm	AX36225005	16 m <sup>2</sup>	1	11



### Bona U310



Bona U310 is a polyester spunbond fleece that reduces the stress transferred to the subfloor when laying prefabricated parquet, solid parquet and laminate on old parquet or other critical sub floors. Hairline/shrinkage cracks in mineral sub floors can be bridged up to a width of 0.5 mm. Due to its high tear resistance, the decoupling fleece reduces tensions from the subfloor and keeps them away from the subsequent top layer.

#### Key Benefits:

- Easy to cut
- Stress relieving
- Suitable for use with various Bona adhesives
- DIBt approval

#### Technical Data:

**Base:** Polyester spunbond  
**Colour:** Light green  
**Weight:** 160 g/m<sup>2</sup>  
**Thickness:** 0.8 mm

1 mm	AX36310003	50 m <sup>2</sup>	1	
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### Bona U340



Bona U340 is a polyester fiber board underlay (4mm) that reduces the stress transferred to the subfloor when installed prior to the final floor covering e.g. ceramic tiles, natural stone, wooden flooring etc. The high compressive strength renders it capable of tolerating high loads (up to 5.0 kN/m<sup>2</sup>). It is suitable for use in domestic and commercial premises. Additionally, acoustic dampening for all floor types is significantly improved. It is easy to cut to shape and install and is unaffected by dampness and fungal decay.

#### Key Benefits:

- Reduces subfloor stress
- Bridges cracks/breaks in the subfloor
- Traffic load up to 5 kN/m<sup>2</sup>
- DIBt approval

#### Technical Data:

**Product/material:** Polyester bonded fiber board  
**Dimensions:** 1000 x 600 x 4 mm  
**Weight:** 4 mm = 3.1 kg/m<sup>2</sup>  
**Compressive strength:** (DIN 53456) 10 N/mm<sup>2</sup>  
**Bending strength:** (DIN 53453) 2 N/mm<sup>2</sup>  
**Tensile strength:** (DIN 53457) 6.0 N/mm<sup>2</sup>  
**Floor-load capacity:** 5.0 kN/m<sup>2</sup>  
**Thermal conductivity:** 4 mm = λ 0.11 W/(mK)  
**Thermal resistance:** 4 mm = 0.04 m<sup>2</sup>K/W  
**Fire resistance class:** E (fl) acc. to EN 13501

4 mm	AX36340004	0.6 m <sup>2</sup>	1	200
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For adhesive guidelines see pages 83 and 84





# Fastening

## Water-based Adhesives




	Article number	Packaging	Pcs/transport package	Package/pallet
<p><b>Bona D700</b></p>  <p>Dispersion-based "white glue" for installing engineered parquet with tongue and groove joining. Moisture resistant and conforms to Class D3 according to EN204.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Quick drying</li> <li>• Long open time</li> <li>• Moisture resistant</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp PVAC <b>Consumption:</b> 5–30 g/running metre</p>	BD70001300GBBO	1 kg	10	500
<p><b>Bona D705</b></p>  <p>Hard dispersion-based adhesive characterised by its strong adhesion properties and longer open time. Suitable for a wide range of parquets.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Extended open time</li> <li>• Strong adhesion</li> <li>• Broad functionality</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp PVAC <b>Open time:</b> Approx. 20 min <b>Consumption:</b> 850–1250 g/m<sup>2</sup></p>	BD70504700GBBO	22 kg	1	24
<p><b>Bona D720</b></p>  <p>Hard dispersion based adhesive with low water content and very rapid setting properties. Suitable for a wide range of parquet installations. Free from solvents and completely odourless. Firm texture and very easy to spread.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Rapid setting</li> <li>• Retains trowel pattern</li> <li>• High strength</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp PVAC <b>Open time:</b> Approx. 15 min <b>Consumption:</b> 850–1250 g/m<sup>2</sup></p>	BD72002800M1BO	22 kg	1	24
<p><b>Bona GluClic</b></p>  <p>Dispersion based glue for installing engineered parquet, laminate or chipboards with click joining. Moisture resistant and conforming to Class D3 according to EN204. Apart from typical D3 glues, pushed up or spilt residues of Bona GluClic are easily removed from finished surfaces up to 2 days after application.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Easy to remove from surface</li> <li>• Quick drying</li> <li>• Long open time</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp PVAC <b>Open time:</b> n.a. <b>Consumption:</b> Approx. 1 kg / 30 m<sup>2</sup></p>	BD700G1100GBBO	0.75 kg	12	480
<p><b>Bona D750</b></p>  <p>Dispersion-based wet bed adhesive for installing PVC design floors in tile or plank format. A long open time that allows fine adjustments to be made after fitting makes installation easy and safe. Fiber-reinforced for minimised risk of joint formation.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• High shear strength</li> <li>• Quick and excellent grab</li> <li>• No venting required, floor coverings can be placed directly</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp PVAC, fiber-reinforced <b>Colour:</b> Beige <b>Application:</b> Notched trowel <b>Venting time:</b> Approx. 5 min* <b>Open time:</b> Approx. 30 min* <b>Consumption:</b> Approx. 200–300 g/m<sup>2</sup> *at 20°C and 50%rH</p>	BD75002700DEBO	14 kg	1	32

For adhesive guidelines see pages 83 and 84



# Fastening

## PU adhesives – Reactive

	Article number	Packaging	Pcs/transport package	Package/pallet
<p><b>Bona R200</b></p>  <p>Liquid repair material for filling hollow spots in parquet floors as well as reattaching loose elements and boards. Once injected the material expands and effectively fills up the hollow space.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Simple solution to a difficult problem</li> <li>• Excellent adhesion properties</li> <li>• Contains no water or solvents</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 1-comp PU <b>Drying time:</b> 4 h</p>	BR20005900GBBO	530 g	6	
<p><b>Bona R770</b></p>  <p>2-component, hard parquet adhesive suitable for a wide range of applications. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Bona R770 is able to withstand very high thrust from wood movement and creates a rigid, stable floor. Can also be used for PVC (planks and tiles), linoleum, rubber (e.g. Bona U300) and laminated floor coverings.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Wide range of use</li> <li>• Proven and reliable performance</li> <li>• Strong and stabilising</li> <li>• Allows load after 24 hours</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 2-comp PU <b>Density:</b> 1.5 g/cm<sup>3</sup> <b>Colour:</b> Component A: beige Component B: brown <b>Application:</b> Notched trowel <b>Pot life:</b> Approx. 45 min <b>Open time:</b> Approx. 70 min <b>Consumption:</b> 850–1250 g/m<sup>2</sup></p>	BR77005000M1BO	7 kg	1	60
<p><b>Bona R777</b></p>  <p>2-component, hard parquet adhesive. Bona R777 has a very long pot life and open time, allowing complex patterns to be laid without stress. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Extended pot life and open time for installing complex parquet patterns</li> <li>• Strong and stabilising</li> <li>• Allows load after 24 hours</li> </ul> <p><b>Technical Data:</b></p> <p><b>Base:</b> 2-comp PU <b>Density:</b> 1.5 g/cm<sup>3</sup> <b>Colour:</b> Component A: beige Component B: brown <b>Application:</b> Notched trowel <b>Pot life:</b> Approx. 70 min <b>Open time:</b> Approx. 110 min <b>Consumption:</b> 850–1250 g/m</p>	BR77705000M1BO BR77702700M1BO	7 kg 14 kg	1 1	60 60

For adhesive guidelines see pages 83 and 84







# Fastening

## PU adhesives – Reactive

Article number	Packaging	Pcs/transport package	Package/pallet
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### Bona R778

2-component, hard parquet adhesive. Bona R778 has very long open time and particularly good rib stability that simplifies the installation of wooden planks. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.



#### Key Benefits:

- Good rib stability
- Strong and stabilising
- Allows load after 24 hours

#### Technical Data:

**Base:** 2-comp PU  
**Density:** 1.7 g/cm<sup>3</sup>  
**Colour:** Component A: beige  
 Component B: brown  
**Application:** Notched trowel  
**Pot life:** Approx. 40 min  
**Open time:** Approx. 110 min  
**Consumption:** 850–1250 g/m<sup>2</sup>



BR77802400M1BO	10 kg	1	60
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## Silane adhesives – Reactive

Article number	Packaging	Pcs/transport package	Package/pallet
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### Bona R848

Elastic parquet adhesive. A good value alternative for installing engineered parquet and smaller sized and dimensionally stable solid parquet. Relieves tension on subfloor. High initial bonding strength, reducing the potential for “hollow spots”.

#### Key Benefits:

- Easy to spread and work with
- Requires no primer
- Free from water and solvents, causes no wood swelling
- Allows load after 24 hours

#### Technical Data:

**Base:** 1-comp silane modified  
**Density:** 1.6 g/cm<sup>3</sup>  
**Colour:** Beige  
**Application:** Notched trowel  
**Open time:** Approx. 30 min  
**Consumption:** 850–1250 g/m<sup>2</sup>



BR84802800M1BO	15 kg	1	44
BR84805400M1BO	24 kg	1	32
BR84805600M1BO	600 ml	20	36
BR84805700M1BO	1800 ml	6	30
BR84805800M1BO	2810 ml	4	21
BR84806800M1BO	5400 ml	2	35



# Fastening

## Silane adhesives – Reactive

Article number	Packaging	Pcs/transport package	Package/pallet
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### Bona R848T

Elastic parquet adhesive. A good value alternative for installing engineered parquet and smaller sized and dimensionally stable solid parquet. Relieves tension on subfloor. High initial bonding strength, reducing the potential for “hollow spots”. R848T is thicker than R848 and suited for application with the Bona OptiSpread 100.

#### Key Benefits:

- Requires no primer
- Free from water and solvents, causes no wood swelling
- Allows load after 24 hours

#### Technical Data:

**Base:** 1-comp silane modified  
**Density:** 1.6 g/cm<sup>3</sup>  
**Colour:** Beige  
**Application:** Notched trowel  
**Open time:** Approx. 30 min  
**Consumption:** 850–1250 g/m<sup>2</sup>



BR848T2800M1BO	15 kg	1	44
BR848T6800M1BO	5400 ml	2	35

### Bona R850

Hard-elastic parquet adhesive. A true all-rounder suitable for practically all types of parquet and subfloors. Resists thrust during wood expansion while allowing shrinkage, relieving tensions on the subfloor. High initial bonding strength, reducing the potential for “hollow spots”.

#### Key Benefits:

- Universal functionality
- Easy to spread and work with
- Requires no primer
- Free from water and solvents, causes no wood swelling
- Allows load after 24 hours

#### Technical Data:

**Base:** 1-comp silane modified  
**Density:** 1.5 g/cm<sup>3</sup>  
**Colour:** Beige  
**Application:** Notched trowel  
**Open time:** Approx. 40 min  
**Consumption:** 850–1500 g/m<sup>2</sup>



BR85005000M1BO	7 kg	1	60
BR85002800M1BO	15 kg	1	44

### Bona R850T

Hard-elastic parquet adhesive. A true all-rounder suitable for practically all types of parquet and subfloors. R850T is thicker than R850 and suited for application with the Bona OptiSpread. Resists thrust during wood expansion while allowing shrinkage thus relieving tensions on the subfloor. High initial bonding strength, reducing the potential for “hollow spots”.

#### Key Benefits:

- Optimised for Bona OptiSpread
- Requires no primer
- Free from water and solvents, causes no wood swelling
- Allows load after 24 hours

#### Technical Data:

**Base:** 1-comp silane modified  
**Density:** 1.6 g/cm<sup>3</sup>  
**Colour:** Beige  
**Application:** Notched trowel  
**Open time:** Approx. 40 min  
**Consumption:** 850–1500 g/m<sup>2</sup>



BR850T2800GBBO	15 kg	1	44
BR850T5600M1BO	600 ml	20	36
BR850T5700M1BO	1800 ml	6	30
BR850T5800M1BO	2810 ml	4	21
BR850T6800M1BO	5400 ml	2	35



# Fastening

## Silane adhesives – Reactive

Article number	Packaging	Pcs/transport package	Package/pallet
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### Bona R860



Hard-elastic parquet adhesive with an extremely high “green” strength and remarkably rapid bonding. Developed for bonding engineered parquet elements. The bonding process can be accelerated further by misting small amounts of water on the substrate or the applied adhesive.

**Key Benefits:**

- Allows load after 4–8 hours
- Free from water and solvents, causes no wood swelling
- Easy to spread and work with
- Requires no primer

**Technical Data:**

**Base:** 1-comp silane modified  
**Density:** 1.52 g/cm<sup>3</sup>  
**Colour:** Beige  
**Application:** Notched trowel  
**Open time:** Approx. 20 min (5 min if adding water)  
**Consumption:** 850–1250 g/m<sup>2</sup>



BR86002800DEBO	15 kg	1	44
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### Bona R870



Hard parquet adhesive for keeping wood in control. Stabilises the parquet and minimises the potential for gap formation. Contains no water, no plasticisers or liquid extenders. Available in 5400 ml tubular bags for application with Bona Optispread 100/100 Accu.

**Key Benefits:**

- Strong, stabilising properties
- Optimised for Bona Optispread
- Allows load after 24 hours
- Requires no primer

**Technical Data:**

**Base:** 1-comp silane modified  
**Density:** 1.7 g/cm<sup>3</sup>  
**Colour:** Beige  
**Application:** Notched trowel  
**Open time:** Approx. 40 min  
**Consumption:** 850–1500 g/m<sup>2</sup>



BR870T5700M1BO	1800 ml	6	30
BR870T5800M1BO	2810 ml	4	21
BR87006800M1BO	5400 ml	2	

### Bona R880



Bona R880 is a strong, elastic construction adhesive based on silane. Contains no plasticisers and can be used to glue many different materials. Specially designed for repair works on silane-bonded floors but also for skirting boards and similar applications.

**Key Benefits:**

- Quick grab and hardening
- High strength
- Excellent adhesion properties

**Technical Data:**

**Base:** 1-comp silane modified  
**Density:** 1.4 g/cm<sup>3</sup>  
**Colour:** Beige  
**Application:** Adhesive gun  
**Open time:** Approx. 10 min  
**Application of load:** 4–8 h

BR88000300M1BO	330 ml	12	75
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# Fastening

## Application Tools

Type	Article number	Packaging	Pcs/transport package	Package/pallet
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### Bona R580 Trowel



Notched trowel appropriate for applying Bona R580, silane-based damp-proof membrane.

500F (A3)	AT31400280	180 x 150 mm	10	
500F (A3)	AT31400380	250 x 150 mm	10	

### Bona Notched Trowel

Notched trowels for adhesive application.



200F (A2)	AT31413180	180 x 150 mm	10	
200F (A2)	AT31413250	250 x 150 mm	10	
850F (B3)	AT31401180	180 x 150 mm	10	
850G (B6)	AT31402180	180 x 150 mm	10	
850G	AT31402250	250 x 150 mm	10	
1000F (B8)	AT31403180	180 x 150 mm	10	
1000G (B10)	AT31404180	180 x 150 mm	10	
1000G	AT31304250	250 x 150 mm	10	
1250F (B12)	AT31405180	180 x 150 mm	10	
1250G (B13)	AT31406180	180 x 150 mm	10	
1500F (B14)	AT31409180	180 x 150 mm	10	
1500G (B16)	AT31410180	180 x 150 mm	10	

### Adhesive Gun



Applicator guns for 310 ml cartridges or 600 ml tubular bags (e.g. Bona R850T).

310 ml	AT32040000		1	
600 ml	AT32042000		1	



# Fastening

## Application Tools

Application Tools	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Bona Optisread 2.0</b> Lightweight adhesive applicator for an upright, fast and ergonomic application of adhesives in residential areas and other smaller locations. Equipped with a 250 mm wide spreader, it is perfect for the installation of engineered parquet and its innovative construction ensures clean and easy operation. The aluminium body has a Teflon® coated interior as well as sturdy resting legs and base plate. 4 spreaders are included on delivery, 2 fine (approx. 850 g/m <sup>2</sup> ) and 2 large (approx. 1250 g/m <sup>2</sup> ) as well as a convenient transportation bag. Requires connection to an external air compressor.					
	<b>Key Benefits:</b> <ul style="list-style-type: none"><li>• For fast, ergonomic and clean application of adhesives in residential areas</li><li>• Reduces adhesive waste, empties the entire adhesive tube</li><li>• High quality, non-corrosive body</li></ul>		<b>Technical Data:</b> <ul style="list-style-type: none"><li><b>Length:</b> 1137 mm (assembled)</li><li><b>Net weight:</b> 8.5 kg (w/o adhesive)</li><li><b>Capacity:</b> 2810 ml</li><li><b>Working air pressure:</b> 4–6 bar (58–87 psi)</li><li><b>Spreader:</b> PVC spreader with 850G &amp; 1250G toothing</li><li><b>Application width:</b> 250 mm</li><li><b>Available adhesives:</b> Bona R848, Bona R850T</li></ul>		
		AT32046039		1	
<b>Spare Nozzle for Bona Optisread 2.0</b> 250 mm wide, for Bona Optisread 2.0.					
	850 G	AT32046040	250 mm	1	
	1250 G	AT32046041	250 mm	1	
<b>Bona OptiSpread 2.0 Accu</b> Battery-driven for full mobility. Lightweight adhesive applicator for an upright, fast and ergonomic application of adhesives to residential areas and other smaller locations. Comprising a 250 mm wide spreader, it is perfect for the installation of engineered parquet and the innovative construction ensures clean and easy operation. The aluminium body has a Teflon® coated interior as well as sturdy resting legs and base plate. 4 spreaders are included on delivery, 2 fine (approx. 850 g/m <sup>2</sup> ) and 2 large (approx. 1250 g/m <sup>2</sup> ) as well as a convenient transportation bag.					
	<b>Key Benefits:</b> <ul style="list-style-type: none"><li>• Battery driven for full mobility</li><li>• For fast, ergonomic and clean application of adhesives to residential areas</li><li>• Reduces adhesive waste, empties the entire adhesive tube</li><li>• High quality, non-corrosive body</li></ul>		<b>Technical Data:</b> <ul style="list-style-type: none"><li><b>Length:</b> 1360 mm retracted, 2221 mm extended</li><li><b>Net weight:</b> 8,9 kg (w.o. adhesive)</li><li><b>Capacity:</b> 2810 ml</li><li><b>Battery:</b> 18 Volt Li (1,5 Ah)</li><li><b>Spreader:</b> PVC spreader with 850G &amp; 1250G toothing</li><li><b>Application width:</b> 250 mm</li><li><b>Available adhesives:</b> Bona R848 T &amp; Bona R850T</li></ul>		
		AT32046047		1	



# Fastening

## Application Tools

Application Tools	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Bona Optisread 100 Accu</b> Battery-driven for full mobility. Powerful adhesive applicator for an upright, fast and ergonomic application of adhesives in commercial areas and other larger locations. With a 500 mm wide spreader it is possible to apply adhesive at an incredible pace that cuts valuable installation time. Clean and easy operation is ensured thanks to the innovative construction of the spreader. The aluminium body has a Teflon® coated interior as well as sturdy resting legs and base plate. 4 spreaders are included on delivery, 2 fine (approx. 850 g/m <sup>2</sup> ) and 2 large (approx. 1250 g/m <sup>2</sup> ) as well as 2 batteries.					
	<b>Key Benefits:</b> <ul style="list-style-type: none"><li>• Battery-driven for full mobility</li><li>• For fast, ergonomic and clean application of adhesives to commercial areas</li><li>• Reduces adhesive waste, empties the entire adhesive tube</li><li>• High quality, non-corrosive body</li></ul>		<b>Technical Data:</b> <ul style="list-style-type: none"><li><b>Length:</b> 1378 mm retracted, 2398 mm extended</li><li><b>Net weight:</b> 12 kg (w/o adhesive)</li><li><b>Capacity:</b> 5400 ml</li><li><b>Battery:</b> 14.4V (1.4 Ah)</li><li><b>Spreader:</b> PVC spreader with 850G &amp; 1250G toothing</li><li><b>Application width:</b> 500 mm</li><li><b>Available adhesives:</b> Bona R848, Bona R850T &amp; Bona R870</li></ul>		
		AT32046046		1	
<b>Spare Nozzle Bona Optisread 100/100 Accu</b> 500 mm wide, for Bona Optisread 100/Accu.					
	1500 F/G	AT32046044	500 mm	1	
	1250 G	AT32046043	500 mm	1	
<b>Bona Tool Cleaner</b> Cleaning tissues for removing silane-based adhesive and similar difficult to remove materials.					
		AT322000		8	
<b>Other Products</b>					
<b>Quartz Sand</b> Fine quartz sand for distribution onto wet R410 and R580. Can also be added to Bona levelling compounds for greater application thickness. Grain size 0,3 – 0,8 mm.					
		AX36500000	25 kg	1	40



# Sanding

The key to great sanding results lies in the perfect combination of machines and abrasives used. Bona's sanding tools not only deliver exceptional results, our systems are also made for maximum efficiency, ergonomics and safety.

With innovations such as dust-free sanding, we always strive to find new ways to improve the craftsman's work environment. And this year, we've once again pushed the boundaries of sustainable innovation by introducing the Bona FlexiSand Pro System and the Bona Power Drive – the world's first sanding system that delivers direction-free bare wood sanding.

- 1. Dust-free Sanding
- 2. Belts
- 3. Edgers
- 4. FlexiSand
- 5. Buffer
- 6. Mini Buffer
- 7. Vacuum cleaners
- 8. Other Machines
- 9. Abrasives



## Sanding – Machines

### Dust Free Sanding

Article number

Packaging

Pcs/transport package

Package/pallet

#### Bona DCS 70



The Bona DCS 70 is a powerful vacuum unit for dust-free sanding. Its two-step cyclonic separation and unique filter design effectively contains dust within the machine, even changing the dust bag can be done completely dust-free. With the DCS 70 connected to the sanding machine there is no need to seal off connecting rooms or cover paintings and bookshelves and the environment will be a lot healthier and cleaner to work in compared to using regular dust bags on the sanding machine.

#### Key Benefits:

- Dust-free sanding
- Ergonomic design and convenient transportation
- Low power consumption
- Quick and dust free swap of dust bags. Unique seamless dust bag solution using Longopac

#### Technical Data:

**Weight:** 38 kg  
**Dimensions:** 800 x 600 x 1200 mm  
**Dust holding capacity:** 70 L  
**Motor power:** 230 V @ 50–60 Hz, 1400 W, 5 A  
**Airflow with 7.5 m hose:** 250 m³ per hour  
**Coarse filter:** Conical folded polyester filter, 1 m³  
**Fine filter:** class H 13 (99.996%, 0.3 µM), 0.66 m³  
**Hose aperture:** 35 mm diameter  
**Hose length:** 7.5 m including connection adapters

AMO530005

1

1

#### Dust Bags LongoPac



LongoPac for Bona DCS 70. 20 metres long. Sold in a set of four.

ASO539001

20 m

1

#### Adapter kit 1



Adapter Kit for connecting the Bona DCS 70 to non-Bona machines such as Lägler Hummel, Superhummel, Elf and Profit.

ASO539910

1

#### Adapter kit 2



Adapter for connecting the Bona DCS 70 to Lägler Flip.

ASO539920

1



# Sanding – Machines

## Belt Sanders

Type

Article number

Volt/Hertz

Pcs/transport package

Effect

### Bona Belt



Powerful belt sander with compact design for easy manoeuvring and handling. The Bona Belt takes on any wooden floor and with the easy-start motor, only a 10 Amp fuse is needed for it to run. All adjustments can be made from the top of the machine and the sanding drum is easily changed to another width if needed. The unique drum construction makes changing abrasive belts a job done in seconds. Bona Belt has a highly efficient vacuum unit that minimises dust. For optimal dust reduction, connect it to Bona DCS 70.

#### Key Benefits:

- Powerful wood floor sander
- Ergonomic design with convenient lifting and lowering of the sanding drum
- Disassembles easily for easier transportation
- Easy-start motor

#### Technical Data:

**Drum width:** 200 & 250 mm  
**Sanding belt size:** 200 x 750 mm alt. 250 x 750 mm  
**Motor power:** 1-phase Europe/Asia 2.2 kW  
**Total weight:** 74 kg  
**Dust discharge:** < 2 mg/m<sup>3</sup> air

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
250 mm	AMO110000.3	230 V / 50 Hz	1	2.2 kW
200 mm	AMO110001.3	230 V / 50 Hz	1	2.2 kW

### Extra weight



An extra 7 kilos for the Bona Belt for increased stability and sanding performance.

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
7 kg	ASO991110		1	

### Transport cart



Transport cart that simplifies transportation of the Bona Belt and protects the machine wheels from damage.

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
	ASO995022		1	

### Safety belt



Safety belt to be used with sanding machines.

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
	ASO991215		1	

### Bona CEE Adapter



Enables the Bona Belt and the Bona DCS 70 to be used with a regular 230 V cable.

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
	ASO903670		1	

### External Soft Start



External soft-start unit for reducing the potential for fuse breakage. For machines without built in soft- or easy-start systems.

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
	ASO903690		1	



# Sanding – Machines

## Belt Sanders

Type

Article number

Volt/Hertz

Pcs/transport package

Effect

### Bona Belt HD



Belt Sander that makes big jobs seem small. It is a true heavy-duty machine with tremendous power and effectiveness. The unique dual-speed pulley system and infinite drum pressure adjustment guarantee optimum sanding quality regardless of wood species. It can be easily disassembled into three parts, and quickly reassembled. Power, reliability and capability as an effective all-around belt sander. For optimal dust reduction, the Bona Belt HD is compatible with Bona DCS 70.

#### Key Benefits:

- Heavy weight for powerful sanding
- Dual speed for optimum sanding results
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

#### Technical Data:

**Drum width:** 200 mm  
**Sanding belt size:** 200 x 750 mm  
**Motor power:** 2.2/3.0/3.7 kW  
**Total weight:** 80/83/85 kg  
**Drum revolutions:** 1850/2050 rpm

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
200 mm	AMK170000	230 V / 50 Hz	1	3.7 kW
200 mm	AMK171000	400 V / 50 Hz	1	3 kW
200 mm	AMK170001	230 V / 50 Hz	1	3.7 kW
200 mm	AMK170002	230 V / 60 Hz	1	3 kW
200 mm	AMK172000	230 V / 50 Hz	1	3 kW
200 mm	AMK172001	230 V / 50 Hz	1	3 kW
200 mm	AMK173000	230 V / 50 Hz	1	2.2 kW
200 mm	AMK171010	220 V / 60 Hz	1	3.7 kW

### Bona Belt Lite



The Bona Belt Lite is a compact belt sander able to do great jobs for its size. Designed to be the perfect combination of efficiency, power and agility. It can be easily disassembled into three parts, and quickly reassembled in a few simple steps. For optimal dust reduction, the Bona Belt Lite is compatible with Bona DCS 70.

#### Key Benefits:

- Optimal balance between weight and drum pressure
- Superior manoeuvrability
- Easy fitting and changing of paper

#### Technical Data:

**Drum width:** 200 mm  
**Sanding belt size:** 200 x 750 mm  
**Motor power:** 2.2 kW  
**Total weight:** 60 kg  
**Drum revolutions:** 2400 rpm

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
200 mm	AMK175000	230 V / 50 Hz	1	2.2 kW
200 mm	AMK175001	230 V / 50 Hz	1	2.2 kW
200 mm	AMK175010	220 V / 60 Hz	1	2.2 kW



# Sanding – Machines

## Expansion Sanders

### Bona Scorpion



Expansion drum sanding machine designed to be a lightweight professional tool that can be easily and very safely operated by any user. Unique electrical power supply safety features such as the “dead man’s grip” handle guarantee safe operation. Bona Scorpion is the perfect combination of functionality, reliability, safety and ease of use.

#### Key Benefits:

- Compact yet effective
- Step-less pressure adjustment
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

#### Technical Data:

**Drum width:** 200 mm  
**Sanding belt size:** 200 x 480 mm  
**Motor power:** 1.15 kW  
**Total weight:** 45 kg  
**Drum revolutions:** 3300 rpm

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
200 mm	AMK180000	230 V / 50 Hz	1	1.5 kW
200 mm	AMK180002	230 V / 50 Hz	1	1.5 kW
200 mm	AMK180011	115 V / 50 Hz	1	1.5 kW
200 mm	AMK180001	240 V / 50 Hz	1	1.5 kW
200 mm	AMK180010	115 / 60 Hz	1	1.5 kW

### Bona Scorpion DCS



Delivering the same performance and ease of operation as the Bona Scorpion, the DCS version comes with the attached Dust Care System which operates on an independent switch, and it can also be connected to other machines. Bona Scorpion DCS is the perfect combination of functionality, reliability, safety, ease of use and dust-free sanding.

#### Key Benefits:

- DCS vacuum on board
- 3-step pressure adjustment
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

#### Technical Data:

**Drum width:** 200 mm  
**Sanding belt size:** 200 x 480 mm  
**Motor power:** 1.3 kW + 1.2 kW (vacuum unit)  
**Total weight:** 43 kg  
**Drum revolutions:** 3000 rpm

Type	Article number	Volt / 50 Hz	1	1.3 kW
200 mm	AMK185000	230 V / 50 Hz	1	1.3 kW
200 mm	AMK185001	230 V / 50 Hz	1	1.3 kW
200 mm	AMK185010	115 V / 50 Hz	1	1.3 kW
200 mm	AMK185011	115 V / 60 Hz	1	1.3 kW

### Microfiber Dust Bag



Disposable Microfiber Dust Bag for belt and expansion sanders.

Type	Article number	1	
Large	ASO991011	1	
Small	ASO992011	1	

### Metal Distressing Drum



Distressing drums for belt sanders. Metal for rough brushing and Tynex for fine brushing.

Type	Article number	Bona Belt HD	1	
195 mm	ASK6099940045	Bona Belt HD	1	
195 mm	ASK1999940045	Bona Belt Lite	1	
195 mm	ASK2999940045	Bona Scorpion	1	

### Tynex Distressing Drum



Distressing drums for belt sanders. Metal for rough brushing and Tynex for fine brushing.

Type	Article number	Bona Belt HD	1	
195 mm	ASK6099940046	Bona Belt HD	1	
195 mm	ASK1999940046	Bona Belt Lite	1	
195 mm	ASK2999940046	Bona Scorpion	1	



# Sanding – Machines

## Edgers

### Bona Edge XL



Bona Edge XL (220 mm) is an extremely powerful edge sander. It can be fitted with ‘holed discs’ or Velcro-backed discs and picks up dust better than most edge sanders on the market. It is equipped with a lamp for better visibility and is easy to operate. For optimal dust reduction, the Bona Edge XL is compatible with Bona DCS 70.

#### Key Benefits:

- High cut rate
- Easy to handle
- Effective dust pickup

#### Technical Data:

**Disc diameter:** 178 mm  
**Total weight:** 14.5 kg  
**Sanding arm length:** 220 mm  
**Disc speed:** 3000 rpm  
**Dust discharge:** < 1 mg/m<sup>3</sup> air

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
220 mm	AMO230009.3	230 V / 50 Hz	1	2.0 kW

### Bona Edge



The compact Bona Edge is an extremely powerful and easily manoeuvrable edge sander. It can be fitted with ‘holed discs’ or Velcro-backed discs and picks up dust better than most edge sanders on the market. It is equipped with a lamp for better visibility and its shorter sanding arm improves manoeuvrability and reduces strain on arms and hands. For optimal dust reduction, the Bona Edge is compatible with Bona DCS 70.

#### Key Benefits:

- High cut rate
- Good reachability
- Effective dust pickup

#### Technical Data:

**Disc diameter:** 178 mm  
**Total weight:** 14.5 kg  
**Sanding arm length:** 130 mm  
**Disc speed:** 3000 rpm  
**Dust discharge:** < 1 mg/m<sup>3</sup> air

Type	Article number	Volt / 50 Hz	1	2.0 kW
130 mm	AMO230018.3	230 V / 50 Hz	1	2.0 kW

### Bona CombiEdge



A lightweight and flexible edge sander. Easily switch between a 120 mm short-arm edger or a 330 mm long-arm sander in just a few simple steps. The 330 mm arm provides excellent reach under deep toe kicks and radiators. The lightweight and highly efficient edge-sanding machine is also fitted with a frontal LED light for better visibility. For optimal dust reduction, the Bona CombiEdge is compatible with Bona DCS 70.

#### Key Benefits:

- Arm easily replaced for sanding under stairs
- Lightweight construction
- Integrated LED

#### Technical Data:

**Disc diameter:** 150 mm  
**Total weight:** Short arm 7.5 kg; Long arm 8.3 kg  
**Length sanding arm:** 125 mm  
**Disc speed:** 3300 rpm  
**Dust discharge:** < 2.0 mg/m<sup>3</sup>

120 mm	AMK282000	230 V / 50 Hz	1	1.15 kW
120 mm	AMK280001	240 V / 50 Hz	1	1.15 kW
120 mm	AMK280002	230 V / 50 Hz	1	1.15 kW
120 mm	AMK282010	115 V / 60 Hz	1	1.15 kW
330 mm	AMK281000	230 V / 50 Hz	1	1.15 kW
330 mm	AMK281001	240 V / 50 Hz	1	1.15 kW
330 mm	AMK280002	230 V / 50 Hz	1	1.15 kW
330 mm	AMK281010	115 V / 60 Hz	1	1.15 kW





# Sanding – Machines

## Edgers

### Bona DualEdge

Steering sander that is extremely easy to operate due to the counter-rotating 100 mm dual-head discs. The discs deliver forgiving sanding action, stability, high speed and force the dust towards the dust extractor. Bona DualEdge is equipped with a front LED for better illumination of the working area. The revolutionary concept greatly increases working speed. For optimal dust reduction, the Bona DualEdge is compatible with Bona DCS 70.



#### Key Benefits:

- Counter-rotating dual-head discs
- Sands close to corners – less fine sanding needed
- Lightweight construction

#### Technical Data:

**Disc diameter:** 100 mm  
**Total weight:** 9 kg  
**Length sanding arm:** 155 mm  
**Disc speed:** 4500 rpm

Type	Article number	Packaging	Pcs/transport package	Package/pallet
155 mm	AMK270000	230 V / 50 Hz	1	1.15 kW
155 mm	AMK270001	240 V / 50 Hz	1	1.15 kW
155 mm	AMK270010	115 V / 60 Hz	1	1.15 kW

### Microfiber Dust Bag Small

Disposable Microfiber Dust Bag for edge sanders.



ASO0992011

1

## FlexiSand System

### Bona FlexiSand

A powerful and flexible machine that can be equipped with different drive plates for a wide variety of floor preparation jobs. Its robust construction ensures stable operation even when under heavy load. Bona FlexiSand is compatible with the Bona Power Drive, a unique drive plate that allows powerful, direction free sanding down to bare wood. Available with 1,5 and 1,9 kW motor.



#### Key Benefits:

- Powerful single-speed motor
- Foldable handle reduces space during transportation
- Large wheels for easy transportation
- Bona Power Drive ready

#### Technical Data:

**Abrasive disc speed:** 147 rpm  
**Motor Power:** 1.5/1.9 kW  
**Total weight:** 45 kg / ?  
**Height/Width/Depth:** 1170 mm / 490 mm / 640mm

Type	Article number	Packaging	Pcs/transport package	Package/pallet
Ø 407 mm	AMO310001	230 V / 50 Hz	1	1.5 kW
Ø 407 mm	AMO310002	230 V / 50 Hz	1	1.9 kW

### Bona FlexiVacuum

A flexible vacuum that can be used either hooked on to the Bona Flexisand, with the attached basket, or as a separate vacuum put on to the attached wheels.



#### Technical Data:

**Motor power:** 1000 W  
**Voltage:** 220–240 V  
**Suction Capacity:** 2530 mmWC  
**Air flow, max:** 165 m³/h  
**Collection capacity (bag):** 23 L  
**Weight:** 7.5 kg

AMK3100030581

1



# Sanding – Machines

## FlexiSand System

### Bona Power Drive

The innovative Bona Power Drive, used exclusively with the Bona FlexiSand 1.5, creates a new dimension for sanding down to bare wood. Using a direction-free sanding technique, the drive combines excellent performance with easy operation. Four rotating discs sand closely to the walls, which reduces the need for edge sanding. The geared plate as well as the revolving discs ensures increased power for excellent performance in bare wood sanding when used in combination with Bona 8700 Ceramic abrasive.



#### Key Benefits:

- For powerful rotary sanding to bare wood
- Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- Delivers a fantastically fine and smooth sanding result
- Failsafe, no risk of drum marks and similar

#### Technical Data:

**Compatible with:** Bona FlexiSand 1.5  
**No. of discs:** 4  
**Disc diam.:** 150 mm  
**Weight:** 6.7 kg  
**Dimensions:** 410 mm / 410 mm / 93 mm

Ø 407 mm

ASO312540

4 x Ø 150 mm

1

### Bona Quattro Disc

Four-plate disc for an excellent surface finish. Perfect for reducing and smoothing out drum marks and rotational scratches from edger machines. The Bona Quattro Disc will optimise your sanding results and is perfectly balanced for high efficiency combined with smooth end results.



Ø 407 mm

ASO312530

4 x Ø 150 mm

1

### Bona Multidisc

With its six-plate construction, the Bona Multidisc creates an exceptionally smooth and flat surface finish. A tool perfect to use before staining or oiling wooden floors with pigmented oil.



Ø 125 mm

ASO312520

6 x Ø 125 mm

1

### Replacement Pads

Replacement for broken or used pads on the Quattro Disc.



ASO319934

4 x Ø 150 mm

4

ASO319936

6 x Ø 125 mm

6

### Bona Pad Drive

The Bona Pad Drive is delivered with the FlexiSand 1.5. A multipurpose tool that can be used to drive different pads and abrasive materials for a large number of applications including oiling, cleaning, buffing and superficial sanding.



Ø 407 mm

ASO312501

6

### LED lamp

Two powerful LED lamps for better visibility when working with the Bona FlexiSand 1.5.











ASO319000

1









# Sanding – Machines

FlexiSand System	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Bona Concrete Disc</b> 	Basic drive plate for fitting different types of sanding segments. Magnetic fixing for quick and easy change of segments.	Ø 407 mm	ASO312570		1
<b>Diamond Segment</b> 	Removing sinter layers, preparation of concrete surfaces.		ASO312571		1
<b>Split Segment</b> 	Removal of polyurethane, thin adhesive residues, paint.		ASO312582		1
<b>PCD Maxi Segment</b> 	Removal of thick adhesive residues, epoxy and carpet foam.		ASO312581		1
<b>Bona Diamond Disc</b> 	Drive plate with 5 abrasive diamond segments mounted on the plate. These diamond segments are suitable for the preparation of concrete floors and specially developed for removing the sinter layer from levelling compounds and/or screeds.	Ø 407 mm	ASO312550		1
<b>Diamond Segment</b> 			ASO319940		5
<b>Bona PCD Disc</b> 	Drive plate with 5 PCD segments mounted on the plate. Developed for aggressive sanding and suitable for the removal of adhesive residues, epoxy, carpet foam and paint.	Ø 407 mm	ASO312560		1
<b>PCD Segment</b> 			ASO319941		5



# Sanding – Machines





Buffing Machines	Type	Article number	Volt/Hertz	Pcs/transport package	Effect
<b>Bona Buffer</b> 	Buffing machine for a wide range of applications including fine wood sanding, cutting back grain raise, cleaning etc. Reliable and asymmetrically placed motor on 1600W ensures steady and stable operation. Simple construction and simple to use with fully adjustable handle height and large transportation wheels.	Ø 407 mm	AMC739000B	220-240 V / 50 Hz	1 1.6 kW
<b>Extra Weight</b>	Mount on machine for extra pressure.	5.7 kg	ASC3611478		1
<b>Drive Disc</b> 	With grip hooks for driving pads.	Ø 407 mm	ASC742069		1
<b>Sanding Disc</b> 	Sanding disc for attaching double-sided abrasive discs.	Ø 407 mm	ASC742077		1
<b>Quattro Disc</b> 	Four-plate sanding disc for Bona Buffer.	Ø 407 mm	ASC742080	4 x Ø 150 mm	1
<b>Vaccum unit ASO5</b> 	Vacuum unit for attachment on the Bona Buffer.		ASC780920B	230 V / 50 Hz	1 1.1 kW
<b>Vacuum Sealing Ring</b> 	Dust skirt for Bona Buffer to prevent dust escape.	Ø 407 mm	ASC74765		1







# Sanding – Machines

## Buffing Machines

Type	Article number	Volt/Hertz	Pcs/transport package	Effect	
<b>Dust Bag – Paper</b> 	Disposable paper dust bag.				
	ASC25430		1		
<b>Dust Bag – Cloth</b> 	Reusable cloth filter bag.				
	ASC025435		1		
<b>Bona Mini Buffer</b> 	Single-speed buffing machine for basic buffing and superficial sanding of finished surfaces. Smooth running and featuring an anti-vibration system for ease of use. The handle is possible to lower completely for improved reachability under stairs and tables.				
		<b>Technical Data:</b> Weight: 13 kg			
	Ø 300 mm	AMC718010	240 V / 50–60 Hz	1	290 W
<b>Drive Disc</b> 	Drive disc for Bona Mini Buffer.				
	Ø 300 mm	ASC718070		1	




## Vacuum cleaners

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
<b>Bona S20</b> 	A powerful and manoeuvrable vacuum cleaner with large dust container. Can be connected to the Bona Buffer with a 4 m hose for effective dust removal during sanding.			
		<b>Technical Data:</b> Dust container: 10 L Hose length: 4 m Cable length: 10 m Weight: 10 kg		
	AMC020000	230 V / 50 HZ	1	1.1 kW
<b>Hitachi CV 300</b> 	Lightweight and powerful vacuum cleaner for cleaning of hard floors, carpets, furniture etc.			
		<b>Technical Data:</b> Dust container: 10 L Hose length: 4 m Cable length: 10 m Weight: 10 kg		
	AM45001000	230 V / 50 Hz	1	1.3 kW



# Sanding – Machines

## Other Machines

Type	Article number	Volt/Hertz	Pcs/transport package	Effect	
<b>Fein MultiMaster Start MSX636</b> 	Fein MultiMaster Start MSX636 – suitable for many applications like sanding, cutting and scraping.				
		<b>Key Benefits:</b> • Ideal for sanding tight corners • Attached tool can turn fully around drive shaft • Ergonomical design and lightweight			
		<b>Technical Data:</b> Speed: 11 000–21 000 rpm Weight: 1.2 kg			
	AM44008000	230 V / 50 Hz	1	250 W	
<b>Fein MultiMaster saw blades</b> 	Saw blades, accessories for Fein MultiMaster.				
	80 mm	AS44008003		2	
	85 mm, cropped	AS44008009		2	
	63 mm, with diamonds	AS44008010		2	
	65 mm, E-Cut precision	AS44008014		2	
	35 mm, E-Cut	AS44008015		1	
<b>Power Stripper</b> 	Can be operated either by hand or as a floor stripper with extension handle. Easy operation by the use of a foot switch. Adjustable hand-grips for easy fitting. For removing bonded floor coverings on foam, textile, parquet, semi-flexible tiles or PVC.				
		<b>Technical Data:</b> Working width: 210 mm Power: 2.0 kW Oscillations: 6500 U/min Weight: 12.8 kg Noise level: 85 dB (A)			
	AM43021000		1		





**Bona Traffic HD**

Extremely tough and fast-drying finish for high-traffic floors.



**Bona OptiSpread 2.0 Accu**

Lightweight battery-driven adhesive applicator for full mobility.



**Bona Belt HD 2.2**

Heavy-duty sanding machine with tremendous power and effectiveness.



**Bona Craft Oil 2K**

Wooden floor oil with faster drying and strengthened resistance.



**Bona R848T**

Thick elastic parquet adhesive that requires no primer.

**Bona FlexiVacuum**

A powerful vacuum cleaner to be used with Bona FlexiSand or alone.

# Product Highlights 2016

Bona System – Sustainable Innovations



## Sanding – Abrasives

### Superior – Ceramic mix

Superior abrasive made of ceramic grits for easy removal of hard lacquers, carpet residue and for flattening highly uneven timber. Together with the smoother Bona 8300 Series, it creates an optimal system for high sanding performance combined with an excellent surface finish. The ceramic aluminium oxide grits used on the abrasives are close to diamonds in hardness ensuring extremely long-lasting abrasives with maintained aggressiveness. Polyester cloth backing for outstanding strength and dimensional stability. Discs have Velcro backing for simple fitting of abrasives.

#### Key Benefits:

- Developed exclusively for wooden floors
- For heavy-duty sanding applications
- Superior durability
- Extreme aggression

**Bona 8700 Belt**



Dimension	Grit	Article number	Packaging	Pcs/transport package
200 x 750 mm	Grit 36	AAS469500363	1	1
200 x 750 mm	Grit 50	AAS469500503	1	1
250 x 750 mm	Grit 36	AAS469600363	1	1
250 x 750 mm	Grit 50	AAS469600503	1	1

**Bona 8700 Roll**



Dimension	Grit	Article number	Packaging	Pcs/transport package
203 mm x 10 m	Grit 36	AAS470700361	1	1
203 mm x 10 m	Grit 50	AAS470700501	1	1
254 mm x 10 m	Grit 36	AAS470800361	1	1
254 mm x 10 m	Grit 50	AAS470800501	1	1
305 mm x 10 m	Grit 36	AAS470900361	1	1
305 mm x 10 m	Grit 50	AAS470900501	1	1

**Bona 8700 Ceramic Disc**



Dimension	Grit	Article number	Packaging	Pcs/transport package
Ø 125 mm	Grit 36	AAS471600365	1	25
Ø 125 mm	Grit 50	AAS471600505	1	25
Ø 150 mm	Grit 36	AAS471700365	1	25
Ø 150 mm	Grit 50	AAS471700505	1	25
Ø 178 mm	Grit 36	AAS471800365	1	25
Ø 178 mm	Grit 50	AAS471800505	1	25



# Sanding – Abrasives

## Premium – Zircon mix

Dimension	Grit	Article number	Packaging	Pcs/transport package
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Premium abrasive made of an optimal blend of zirconium and silicon carbide for a perfect balance between aggressiveness and surface finish. The Bona 8300 abrasives are of very high durability and have an antistatic coating which impedes clogging and ensures cooler and longer runtime as well as better dust extraction. The character of the grit material is such that new sharp points are created during use, ensuring maintained aggressiveness throughout its lifetime. Lasts up to 5x longer than conventional aluminium oxide abrasives. Discs have Velcro backing for simple fitting of abrasives.

### Key Benefits:

- Unique composition developed exclusively for wooden floors
- Antistatic properties for minimised clogging and optimal dust extraction
- Very high durability
- High heat resistance

### Bona 8300 Antistatic Belt



Dimension	Grit	Article number	Packaging	Pcs/transport package
200 mm x 750 mm	Grit 24	AAS467700243	1	10
200 mm x 750 mm	Grit 36	AAS467700363	1	10
200 mm x 750 mm	Grit 40	AAS467700403	1	10
200 mm x 750 mm	Grit 60	AAS467700603	1	10
200 mm x 750 mm	Grit 80	AAS467700803	1	10
200 mm x 750 mm	Grit 100	AAS467701003	1	10
200 mm x 750 mm	Grit 120	AAS467701203	1	10
200 mm x 750 mm	Grit 150	AAS467701503	1	10
250 mm x 750 mm	Grit 24	AAS467800243	1	10
250 mm x 750 mm	Grit 36	AAS467800363	1	10
250 mm x 750 mm	Grit 40	AAS467800403	1	10
250 mm x 750 mm	Grit 60	AAS467800603	1	10
250 mm x 750 mm	Grit 80	AAS467800803	1	10
250 mm x 750 mm	Grit 100	AAS467801003	1	10
250 mm x 750 mm	Grit 120	AAS467801203	1	10

### Bona 8300 Antistatic Sleeve



Dimension	Grit	Article number	Packaging	Pcs/transport package
200 x 551 mm	Grit 24	AAS467600243	1	10
200 x 551 mm	Grit 36	AAS467600363	1	10
200 x 551 mm	Grit 40	AAS467600403	1	10
200 x 551 mm	Grit 36	AAS467600603	1	10
200 x 551 mm	Grit 80	AAS467600803	1	10
200 x 551 mm	Grit 100	AAS467601003	1	10
200 x 551 mm	Grit 120	AAS467601203	1	10



# Sanding – Abrasives

## Premium – Zircon mix

Dimension	Grit	Article number	Packaging	Pcs/transport package
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### Bona 8300 Antistatic Roll



Dimension	Grit	Article number	Packaging	Pcs/transport package
203 mm x 10 m	Grit 24	AAS466300241	1	1
203 mm x 10 m	Grit 36	AAS466300361	1	1
203 mm x 10 m	Grit 40	AAS466300401	1	1
203 mm x 10 m	Grit 60	AAS466300601	1	1
203 mm x 10 m	Grit 80	AAS466300801	1	1
203 mm x 10 m	Grit 100	AAS466301001	1	1
203 mm x 10 m	Grit 120	AAS466301201	1	1
250 mm x 10 m	Grit 24	AAS466400241	1	1
250 mm x 10 m	Grit 36	AAS466400361	1	1
250 mm x 10 m	Grit 40	AAS466400401	1	1
250 mm x 10 m	Grit 60	AAS466400601	1	1
250 mm x 10 m	Grit 80	AAS466400801	1	1
250 mm x 10 m	Grit 100	AAS466401001	1	1
250 mm x 10 m	Grit 120	AAS466401201	1	1
250 mm x 10 m	Grit 220	AAS466402201	1	1



# Sanding – Abrasives

Premium – Zircon mix	Dimension	Grit	Article number	Packaging	Pcs/transport package
<b>Bona 8300 Antistatic Disc</b>					
	Ø 125 mm	Grit 60	AAS471200606	1	50
	Ø 125 mm	Grit 80	AAS471200806	1	50
	Ø 125 mm	Grit 100	AAS471201006	1	50
	Ø 125 mm	Grit 120	AAS471201206	1	50
	Ø 150 mm	Grit 24	AAS467500245	1	25
	Ø 150 mm	Grit 36	AAS467500365	1	25
	Ø 150 mm	Grit 40	AAS467500406	1	50
	Ø 150 mm	Grit 60	AAS467500606	1	50
	Ø 150 mm	Grit 80	AAS467500806	1	50
	Ø 150 mm	Grit 100	AAS467501006	1	50
	Ø 150 mm	Grit 120	AAS467501206	1	50
	Ø 150 mm	Grit 24	AAS470600245	1	25
	Ø 150 mm	Grit 36	AAS470600365	1	25
	Ø 150 mm	Grit 40	AAS470600406	1	50
	Ø 150 mm	Grit 60	AAS470600606	1	50
	Ø 150 mm	Grit 80	AAS470600806	1	50
	Ø 150 mm	Grit 100	AAS470601006	1	50
	Ø 150 mm	Grit 120	AAS470601206	1	50
	Ø 178 mm	Grit 24	AAS467400245	1	25
	Ø 178 mm	Grit 36	AAS467400365	1	25
	Ø 178 mm	Grit 40	AAS467400406	1	50
	Ø 178 mm	Grit 60	AAS467400606	1	50
	Ø 178 mm	Grit 80	AAS467400806	1	50
	Ø 178 mm	Grit 100	AAS467401006	1	50
	Ø 178 mm	Grit 120	AAS467401206	1	50
	Ø 200 mm	Grit 24	AAS471100245	1	25
	Ø 200 mm	Grit 36	AAS471100365	1	25
	Ø 200 mm	Grit 40	AAS471100406	1	50
	Ø 200 mm	Grit 60	AAS471100606	1	50
	Ø 200 mm	Grit 80	AAS471100806	1	50
	Ø 200 mm	Grit 100	AAS471101006	1	50
	Ø 200 mm	Grit 120	AAS471101206	1	50



# Sanding – Abrasives

Standard – Aluminium Oxide	Dimension	Grit	Article number	Packaging	Pcs/transport package	
<b>Bona 8500 Aluminium Oxide Belt</b>						
	200 mm x 750 mm	Grit 16	AAS468000163	1	10	
	200 mm x 750 mm	Grit 24	AAS468000243	1	10	
	200 mm x 750 mm	Grit 36	AAS468000363	1	10	
	200 mm x 750 mm	Grit 40	AAS468000403	1	10	
	200 mm x 750 mm	Grit 50	AAS468000503	1	10	
	200 mm x 750 mm	Grit 60	AAS468000603	1	10	
	200 mm x 750 mm	Grit 80	AAS468000803	1	10	
	200 mm x 750 mm	Grit 100	AAS468001003	1	10	
	200 mm x 750 mm	Grit 120	AAS468001203	1	10	
	250 mm x 750 mm	Grit 16	AAS468200163	1	10	
	250 mm x 750 mm	Grit 24	AAS468200243	1	10	
	250 mm x 750 mm	Grit 36	AAS468200363	1	10	
	250 mm x 750 mm	Grit 40	AAS468200403	1	10	
	250 mm x 750 mm	Grit 50	AAS468200503	1	10	
	250 mm x 750 mm	Grit 60	AAS468200603	1	10	
	250 mm x 750 mm	Grit 80	AAS468200803	1	10	
	250 mm x 750 mm	Grit 100	AAS468201003	1	10	
	250 mm x 750 mm	Grit 120	AAS468201203	1	10	
	<b>Bona 8500 Aluminium Oxide Sleeve</b>					
		200 x 551 mm	Grit 16	AAS467900163	1	10
200 x 551 mm		Grit 24	AAS467900243	1	10	
200 x 551 mm		Grit 36	AAS467900363	1	10	
200 x 551 mm		Grit 40	AAS467900403	1	10	
200 x 551 mm		Grit 50	AAS467900503	1	10	
200 x 551 mm		Grit 60	AAS467900603	1	10	
200 x 551 mm		Grit 80	AAS467900803	1	10	
200 x 551 mm		Grit 100	AAS467901003	1	10	
200 x 551 mm		Grit 120	AAS467901203	1	10	

Standard abrasive belts of aluminium oxide which produces a very fine surface finish. Strong cotton backing for high durability and dimensional stability. Compared to conventional aluminium oxide abrasives, the Bona 8500 Series stand out as a highly durable and good-value alternative.

**Key Benefits:**

- Exceptional surface finish
- Open coat for cooler sanding
- High durability



# Sanding – Abrasives

Standard – Silicon Carbide	Dimension	Grit	Article number	Packaging	Pcs/transport package	
<b>Bona 8100 Silicon Carbide Disc</b>	Ø 150 mm	Grit 16	AAS466900165	1	25	
	Ø 150 mm	Grit 24	AAS466900245	1	25	
	Ø 150 mm	Grit 36	AAS466900365	1	25	
	Ø 150 mm	Grit 40	AAS466900406	1	50	
	Ø 150 mm	Grit 50	AAS466900506	1	50	
	Ø 150 mm	Grit 60	AAS466900606	1	50	
	Ø 150 mm	Grit 80	AAS466900806	1	50	
	Ø 150 mm	Grit 100	AAS466901006	1	50	
	Ø 150 mm	Grit 120	AAS466901206	1	50	
	Ø 150 mm	Grit 150	AAS466901506	1	50	
		Ø 150 mm	Grit 36	AAS468400365	1	25
		Ø 150 mm	Grit 40	AAS468400406	1	50
Ø 150 mm		Grit 50	AAS468400506	1	50	
Ø 150 mm		Grit 60	AAS468400606	1	50	
Ø 150 mm		Grit 80	AAS468400806	1	50	
Ø 150 mm		Grit 100	AAS468401006	1	50	
	Ø 150 mm	Grit 120	AAS468401206	1	50	
	Ø 178 mm	Grit 16	AAS467100165	1	25	
	Ø 178 mm	Grit 24	AAS467100245	1	25	
	Ø 178 mm	Grit 36	AAS467100365	1	25	
	Ø 178 mm	Grit 40	AAS467100406	1	50	
	Ø 178 mm	Grit 50	AAS467100506	1	50	
	Ø 178 mm	Grit 60	AAS467100606	1	50	
	Ø 178 mm	Grit 80	AAS467100806	1	50	
	Ø 178 mm	Grit 100	AAS467101006	1	50	
	Ø 178 mm	Grit 120	AAS467101206	1	50	
		Ø 200 mm	Grit 16	AAS466600165	1	25
		Ø 200 mm	Grit 24	AAS466600245	1	25
Ø 200 mm		Grit 36	AAS466600365	1	25	
Ø 200 mm		Grit 40	AAS466600406	1	50	
Ø 200 mm		Grit 50	AAS466600506	1	50	
Ø 200 mm		Grit 60	AAS466600606	1	50	
Ø 200 mm		Grit 80	AAS466600806	1	50	
Ø 200 mm		Grit 100	AAS466601006	1	50	
Ø 200 mm		Grit 100	AAS466601206	1	50	
Ø 200 mm		Grit 150	AAS466601506	1	50	



# Sanding – Abrasives

Standard – Silicon Carbide	Dimension	Grit	Article number	Packaging	Pcs/transport package
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Standard abrasive of silicon carbide, also known as carborundum, a very hard mineral that creates new sharp points when worn ensuring maintained aggressiveness during its lifetime. This property and an open coat ensures cool running on high speed machines such as edge sanders.

### Key Benefits:

- Maintained aggression when worn
- Open coat for cool sanding
- High durability

### Bona 8100 Silicon Carbide Roll



203 mm x 10 m	Grit 16	AAS466000161	1	1
203 mm x 10 m	Grit 24	AAS466000241	1	1
203 mm x 10 m	Grit 36	AAS466000361	1	1
203 mm x 10 m	Grit 40	AAS466000401	1	1
203 mm x 10 m	Grit 50	AAS466000501	1	1
203 mm x 10 m	Grit 60	AAS466000601	1	1
203 mm x 10 m	Grit 80	AAS466000801	1	1
203 mm x 10 m	Grit 100	AAS466001001	1	1
203 mm x 10 m	Grit 120	AAS466001201	1	1

### Bona 8100 Double-sided Disc



Ø 407 mm	Grit 16	AAS466800163	1	10
Ø 407 mm	Grit 24	AAS466800243	1	10
Ø 407 mm	Grit 36	AAS466800363	1	10
Ø 407 mm	Grit 40	AAS466800403	1	10
Ø 407 mm	Grit 50	AAS466800603	1	10
Ø 407 mm	Grit 60	AAS466800803	1	10
Ø 407 mm	Grit 80	AAS466801003	1	10
Ø 407 mm	Grit 100	AAS466801203	1	10

### Budget – Aluminium Oxide

Dimension	Grit	Article number	Packaging	Pcs/transport package
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Aluminium oxide belts of simpler quality.

### Bona 8000 Aluminium Oxide

200 x 750 mm	Grit 36	AAS439500363	1	10
200 x 750 mm	Grit 40	AAS439500403	1	10
200 x 750 mm	Grit 60	AAS439500603	1	10
200 x 750 mm	Grit 80	AAS439500803	1	10
200 x 750 mm	Grit 100	AAS439501003	1	10
200 x 750 mm	Grit 120	AAS439501203	1	10



# Sanding – Abrasives

Pads	Type	Article number	Packaging	Package/pallet
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Colour coding for field of use

Smooth	White – backing for sanding screen. Can also be used for buffing polish. Tan (beige) – for polishing Red – for daily cleaning Green – for periodic cleaning and oil maintenance Brown – for oil application
Rough	Black – for heavy duty cleaning and polish stripping

Pads	Type	Article number	Packaging	Package/pallet
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## Bona Superpad 407 mm

Thick pad for Bona FlexiSand 1.5 and Bona Buffer.



White	AAS867300058	Ø 407 mm x 23 mm	5
Tan	AAS867300038	Ø 407 mm x 23 mm	5
Red	AAS867300048	Ø 407 mm x 23 mm	5
Green	AAS867300028	Ø 407 mm x 23 mm	5
Brown	AAS867300068	Ø 407 mm x 23 mm	5
Black	AAS867300018	Ø 407 mm x 23 mm	5

## Bona Superpad 280 mm

Pad for Bona Mini Buffer.



White	AA68041000	Ø 280 mm x 25 mm	5
Tan	AA68042000	Ø 280 mm x 25 mm	5
Red	AA68043000	Ø 280 mm x 25 mm	5

## Bona Superpad

Incl. EAN code

Thick pad for Bona FlexiSand 1.5 and Bona Buffer.



White	AAS68011000	Ø 407 mm x 23 mm	5
Tan	AAS867300028	Ø 407 mm x 23 mm	5
Green	AAS867300068	Ø 407 mm x 23 mm	5
Black	AAS867300018	Ø 407 mm x 23 mm	5

## Bona Pad 407 mm

Thin pad for Bona FlexiSand 1.5 and Bona Buffer.



White	AA68001000	Ø 407 mm x 8 mm	10
Tan	AA68002000	Ø 407 mm x 8 mm	10
Green	AA68003000	Ø 407 mm x 8 mm	10
Black	AA68004000	Ø 407 mm x 8 mm	10



# Sanding – Abrasives

Pads	Type	Article number	Packaging	Package/pallet
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## Bona Pad 200 mm

Pad for Lägler Trio.



White	AA68053000	Ø 200 mm x 8 mm	
Tan	AA68052000	Ø 200 mm x 8 mm	
Red	AA68055000	Ø 200 mm x 8 mm	
Green	AA68054000	Ø 200 mm x 8 mm	

## Bona Wool Pad

Pad for Bona FlexiSand 1.5 and Bona Buffer. The pad is made of genuine sheep wool for application of oil and polishing of oiled or waxed floors. Wool produces higher heat towards the surface compared to synthetic pads, which improves the penetration of oil into the wood and accelerates the drying process. Contains natural lanolin (wool wax) for a satin finish. Highly recommended for Bona Oils.



### Key Benefits:

- 100% wool pad

AA68071000	Ø 407 mm x 8 mm	8
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## Microfiber Pad

Cleaning and polishing pad for Bona Mini Buffer.

ASC718906	Ø 300 mm	1
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## Scrad Pads

Dimension	Grit	Article number	Packaging	Pcs/transport package
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## Bona Scrad Pad

Abrasive pad for Bona FlexiSand 1.5 and Bona Buffer. Used together with a Bona Scrad Wing it forms a unique abrasive system developed for cutting back grain raise between coats of finish. Minimises scratches.



Ø 407 mm x 8 mm	Grit 320	AAS854303208		5
Ø 330 mm x 8 mm	Grit 320	AA970740		5

## Bona Scrad Wing

Delta shaped abrasive with Velcro backing for use together with the Bona Scrad Pad. Attach 1–2 wings.



Delta	Grit 120	AAS468601206		50
Delta	Grit 150	AAS468601506		50
Delta	Grit 220	AAS468602206		50



# Sanding – Abrasives

Screens	Dimension	Grit	Article number	Packaging	Pcs/transport package
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Abrasive screen for surface preparation of wooden floors prior to coating and for cutting back grain raise after coating. High durability and low grit loss. Open mesh structure that impedes clogging and improves dust extraction.

**Key Benefits:**

- Non-Clogging
- Open mesh structure for improved dust extraction
- Double-Sided

**Bona Sanding Screen, double-sided**

Ø 407 mm	Grit 60	AAS867100603	1	10
Ø 407 mm	Grit 80	AAS867100803	1	10
Ø 407 mm	Grit 100	AAS867101003	1	10
Ø 407 mm	Grit 120	AAS867101203	1	10
Ø 407 mm	Grit 150	AAS867101503	1	10
Ø 407 mm	Grit 180	AAS867101803	1	10
Ø 407 mm	Grit 220	AAS867102203	1	10

Ø 407 mm	Grit 60	AAS67012060	1	10
Ø 407 mm	Grit 80	AAS67012080	1	10
Ø 407 mm	Grit 100	AAS67012100	1	10
Ø 407 mm	Grit 120	AAS67012120	1	10



Ø 280 mm	Grit 80	AAS872000803	1	10
Ø 280 mm	Grit 100	AAS872001003	1	10
Ø 280 mm	Grit 120	AAS872001203	1	10



Ø 200 mm	Grit 80	AAS903700808	1	30
Ø 200 mm	Grit 100	AAS903701008	1	30
Ø 200 mm	Grit 120	AAS903701208	1	30
Ø 200 mm	Grit 150	AAS903701508	1	30



# Sanding – Abrasives

Diamond Abrasives	Dimension	Grit	Article number	Packaging	Pcs/transport package
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**Bona Diamond Abrasive Disc**

Diamond Abrasive Disc (grit 240) for superficial sanding of ceramic-reinforced UV-finishes and other hard coatings. Lasts up to 12x longer than a conventional screen in this application.

**Key Benefits:**

- Excellent performance on hard materials
- Long lifetime
- Aggressive sanding without causing swirl marks
- Velcro fitting for quick disc swaps



Ø 125 mm	Grit 240	AAS471902408	1	12
Ø 150 mm	Grit 240	AAS472002408	1	8

**Bona Diamond Abrasive Disc**

For sanding on bare wood. Creates a perfect, swirl-free surface finish. Also usable for intermediate abrasion on finishes. Long lifetime and even, homogenous results.

**Key Benefits:**

- Aggressive sanding without causing swirl marks
- Long lifetime
- Velcro fitting for quick disc swaps



Ø 150 mm	Grit 120	AAS472001208		
Ø 150 mm	Grit 80	AAS472000808		

**Bona Intermediate Pad**

Pressure-equalising foam insulation that improves the ability to contour to the surface.



Ø 125 mm		AAS472102408	1	3
Ø 150 mm		AAS472200008	1	4

**Bona Cleaning Pad**

Strong fiber-weave disc for picking up residual dust after sanding with diamond abrasives. Suitable cleaning method for smaller areas.



Ø 125 mm		AAS472300008	1	12
Ø 150 mm		AAS472400008	1	8

Abrasives Delta	Dimension	Grit	Article number	Packaging	Pcs/transport package
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**Delta Abrasive Paper**

For Fein and Bosch.



82 x 82 x 82	Grit 40	AAS872100406	1	50
82 x 82 x 82	Grit 60	AAS872100606	1	50
82 x 82 x 82	Grit 80	AAS872100806	1	50



# Coatings

Whether you're looking for shine, colour, slip resistance or durability, Bona has the ideal finish for all types of wooden floors. Since the 1970s, we have been the world's pioneer in waterborne finishes, providing low-VOC, solvent-free solutions for every flooring need.

And this year, Bona continues to push sustainable innovation one step further by introducing the ultimate in scratch, scuff and chemical resistance for high-traffic floors – Bona Traffic HD.













On the following pages, you will discover all the finishes you need to create beautiful, durable and easy-to-manage wooden floors.

- |                          |                                |
|--------------------------|--------------------------------|
| 1. Primers               | 6. Oils – Effect treatment     |
| 2. Finishes              | 7. Oils – Care treatment       |
| 3. Naturale              | 8. Finishes – Effect treatment |
| 4. Sportive System       | 9. Oils – Outdoor              |
| 5. Oils – Wear treatment | 10. Fillers & Repair           |



# Coatings

## Primers

	Article number	Packaging	Pcs/transport package	Package/pallet	
<b>Bona Prime Classic</b>   	Well-bodied surface. Soft, flexible film reducing potential effects of side-bonding. Forgiving application properties. Suitable on practically all types of wood. Non-yellowing.				
	<b>Key Benefits:</b> <ul style="list-style-type: none"> <li>• Light coloration</li> <li>• All types of wood</li> <li>• Reduces side-bonding effects</li> <li>• Easy roller application</li> </ul>	<b>Technical Data:</b> Base: Acrylate Category: Waterborne 1-comp Drying time: 1–2 h between coats Application tools: Bona Roller Coverage: 8–10 m <sup>2</sup> /L	WB200013003	1 L	10
	WB200020012	5 L	3	44	
<b>Bona Prime Intense</b>   	Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or moving floors such as end grain or plank floors. Suitable on practically all types of wood and especially on tropical wood.				
	<b>Key Benefits:</b> <ul style="list-style-type: none"> <li>• Medium coloration</li> <li>• All wood, tropical wood</li> <li>• First choice for underfloor heating</li> <li>• Easy roller application</li> </ul>	<b>Technical Data:</b> Base: Polyurethane Category: Waterborne 1-comp Drying time: 1–2 h between coats Applications: 1 Application tools: Bona Roller Coverage: 8–10 m <sup>2</sup> /L	WB250020001	5 L	3
<b>Bona Prime Amberseal</b>   	Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or moving floors such as end grain or plank floors. Suitable for oak and darker types of wood including tropical species.				
	<b>Key Benefits:</b> <ul style="list-style-type: none"> <li>• Rich coloration</li> <li>• Oak, dark, tropical wood</li> <li>• Good for underfloor heating</li> <li>• Easy roller application</li> </ul>	<b>Technical Data:</b> Base: Polyurethane Category: Waterborne 1-comp Drying time: 1–2 h between coats Application tools: Bona Roller Coverage: 8–10 m <sup>2</sup> /L	WB255020001	5 L	3
<b>Bona Prime White</b>   	Primer producing a white tint look where the intensity can be controlled by applying it in one or more layers. Applied in a single layer it typically preserves the impression of raw, untreated wood. For a truly white impression, apply two or more layers. Highly forgiving formulation designed for easy roller application.				
	<b>Key Benefits:</b> <ul style="list-style-type: none"> <li>• White tint look</li> <li>• Impedes wood yellowing</li> <li>• Easy roller application</li> </ul>	<b>Technical Data:</b> Base: Acrylate/polyurethane Category: Waterborne 1-comp Drying time: 1–2 h between coats Applications: 1–3 Application tools: Bona Roller Coverage: 10–12 m <sup>2</sup> /L	WB250613001	1 L	10
	WB250620001	5 L	3	44	







# Coatings

## Primers

### Bona Gel



A high viscous primer with a gel-like consistency. Use as first layer on untreated wood, without following abrasion. Use between coats of finish, to reduce abrasion scratches and fill small irregularities for a flawless end-finish.

#### Key Benefits:

- Very light coloration
- Quick drying gel
- Reduces scratches
- First layer and/or in-between
- Easy trowel application

#### Technical Data:

**Base:** Acrylate/polyurethane  
**Category:** Waterborne 1-comp  
**Drying time:** 20–30 min between coats  
**Applications:** 1–3  
**Application tools:** Stainless steel trowel  
**Coverage:** 25–35 m<sup>2</sup>/L and application



WB074002002

5 L

1

## Finishes

### Bona Traffic HD



The world's toughest and fastest drying finish for wooden floors exposed to extreme wear. You can walk on it after just 12 hours. Used in hotels, restaurants and airports worldwide, where short downtime is essential. Waterbased and very low VOC and odor. Non-yellowing.

#### Key Benefits:

- The ultimate choice
- Superior protection for commercial and public areas
- Extra fast, allows full traffic after just 12 hours
- Very low VOC and odour

#### Technical Data:

**Base:** Polyurethane  
**Category:** Waterborne 2-comp  
**Drying time:** 2–3 h between coats  
**Application tools:** Bona Roller  
**Coverage:** 8–10 m<sup>2</sup>/L and application  
 • Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)  
 • EN 71:3 compliant

Silkmatt

WT155346001

4.95 L

3

36

Matt

WT155646001

4.95 L

3

36

Extra Matt

WT155946001

4.95 L

3

36



### Bona Traffic HD Hardener

WH330045001

0.40 L

3

### Bona Traffic



The classic since 1998, with super durability for any area where high wear resistance is needed. Easy to maintain and non-yellowing. Good for both untreated wood and prefinished parquet.

#### Key Benefits:

- Superior protection for commercial and public areas
- Natural appearance
- Low VOC

#### Technical Data:

**Base:** Polyurethane  
**Category:** Waterborne 2-comp  
**Drying time:** 3–4 h between coats  
**Application tools:** Bona Roller  
**Coverage:** 8–10 m<sup>2</sup>/L and application  
 • Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)  
 • EN 71:3 Compliant

Silkmatt

WT153346001

4.95 L

3

36

Matt

WT153646001

4.95 L

3

36



### BonaTraffic Hardener

WH341045001

0.45 L

1



# Coatings

## Finishes

### Bona Traffic HD Anti Slip



Adds the highest standard of friction in areas where it's needed the most – like stairs, nurseries and kitchens. Superb performance against wet spills.

#### Key Benefits:

- Increases protection from accidental slips (R9)
- Ready to use, no mixing required, safe results
- Very low VOC

#### Technical Data:

**Base:** Polyurethane  
**Category:** Waterborne 2-comp  
**Drying time:** 2–3 hours between coats  
**Application tools:** Bona Roller  
**Coverage:** 8–10 m<sup>2</sup>/lit and application



WT153946001

4.95 L

3

36

### Bona Mega



For offices, small shops, hotel rooms and as a premium choice for homes. Innovative, waterborne, 1-component formula, that reacts with oxygen and performs like a 2-component. No mixing required, use straight from the bottle. Also very good for plank floors and for floors with underfloor heating.

#### Key Benefits:

- Superior protection for commercial areas
- 1-component with 2-component performance
- Very good for underfloor heating\*
- Very low VOC

#### Technical Data:

**Base:** Polyurethane  
**Category:** Waterborne 1-comp  
**Drying time:** 2–3 h between coats  
**Application tools:** Bona Roller  
**Coverage:** 8–10 m<sup>2</sup>/L and application  
 • Meets DIN 18032:2 for slip resistance (gloss, silkmatt & matt)  
 • EN 71:3 Compliant

\*Combined with Bona Prime Intense or Amber

Gloss

WT133013002

1 L

10

50

Gloss

WT133020002

5 L

3

44

Silkmatt

WT133313002

1 L

10

50

Silkmatt

WT133320002

5 L

3

44

Matt

WT133613001

1 L

10

50

Matt

WT133620001

5 L

3

44

Extra Matt

WT133920001

5 L

3

44





# Coatings

## Finishes

Type

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona Novia

1-component and waterborne, gives superior protection for floors with normal domestic wear. Can be used with or without primer. Produces an even and warm color and is non-yellowing. Also very good for cork floors.

#### Key Benefits:

- Superior protection for domestic areas
- Good resistance to typical household chemicals
- Very low VOC

#### Technical Data:

**Base:** Acrylate/polyurethane  
**Category:** Waterborne 1-comp  
**Drying time:** 1-2 h between coats  
**Application tools:** Bona Roller  
**Coverage:** 8-10 m<sup>2</sup>/L and application  
 • EN 71:3 Compliant



Type	Article number	Packaging	Pcs/transport package	Package/pallet
Gloss	WT230013001	1 L	10	50
Gloss	WT230020001	5 L	3	44
Gloss	WT230024001	10 L	2	
Silkmatt	WT230313001	1 L	10	50
Silkmatt	WT230320001	5 L	3	44
Silkmatt	WT230324001	10 L	2	
Matt	WT230613001	1 L	10	50
Matt	WT230620001	5 L	3	44
Matt	WT230624001	10 L	2	

### Bona Retarder



Bona Retarder is an additive that improves the levelling and prolongs the open time of Bona waterborne finishes, both primers and top coats. It is designed to be used when the indoor humidity is low and/or the temperature of the room is higher than normal. Using Bona Retarder will reduce the risk of the finish drying too quickly and leaving roller marks in the dried coat.

#### Key Benefits:

- Extends open time
- Facilitates application in dry and/or warm climate conditions
- Reduces risk of lap marks

WX100006001	0.2 L	12	120
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# Coatings

## Naturale

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona Naturale 1-Comp



Bona Naturale makes it possible to protect wooden floors while preserving the look and feel of freshly sanded wood. This 1-component version is suitable for residential locations and requires only two applications for sufficient protection.

#### Key Benefits:

- Look and feel of pure wood
- High wear resistance
- Highly recommended for underfloor heating

#### Technical Data:

**Base:** Polyurethane  
**Category:** Waterborne 1-comp  
**Drying time:** 2-3 h between coats  
**Application:** Bona Roller (AT3100100)  
**Coverage:** 8-10 m<sup>2</sup>/L and application

WT180646001	4.5 L	3	44
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### Bona Naturale Base



Bona Naturale Base produces a light, natural wood colouration and is designed for use before applying Bona Naturale 2-comp. It may also be used for the initial application before Bona Naturale 1-comp. Bona Naturale Base is easy to apply and reduces potential for lap marks.

#### Key Benefits:

- Produces a light, natural colouration
- Reduces risk of lap marks
- Compatible with both Naturale 1- & 2-comp

#### Technical Data:

**Base:** Acrylate/polyurethane  
**Category:** Waterborne 1-comp  
**Drying time:** 1-2 h between coats  
**Application:** Bona Roller (AT3100100)  
**Coverage:** 7-9 m<sup>2</sup>/L and application

WB270646001	4.5 L	3	44
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### Bona Naturale 2-Comp



Bona Naturale makes it possible to protect wooden floors while preserving the look and feel of freshly sanded wood. This 2-component version is suitable for commercial locations and should be used in combination with Bona Naturale Base.

#### Key Benefits:

- Look and feel of pure wood
- Very high wear resistance
- High chemical resistance

#### Technical Data:

**Base:** Polyurethane  
**Category:** Waterborne 2-comp  
**Drying time:** 1-2 h between coats  
**Application:** Bona Roller (AT3100100)  
**Coverage:** 8-10 m<sup>2</sup>/L and application

WT190646001	4.5 L	3	36
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### Bona Naturale Hardener

WH341041001	0.4 L	1	
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# Coatings

Sportive System	Type	Article number	Packaging	Pcs/transport package	Package/pallet
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## Bona Sportive Primer

Primer made especially for handling the flexing and movement of wooden sports floors. Provides excellent adhesion to wood and is easy to apply on large surfaces thanks to excellent levelling properties and long open time. Suitable on practically all types of wood.



### Key Benefits:

- No stretched finish or "white lines"
- Excellent abrasion properties
- Extended open time

### Technical Data:

**Base:** Polyurethane  
**Category:** Waterborne 1-comp  
**Drying time:** 2–3 h between coats  
**Application:** Bona Roller  
**Coverage:** 8–10 m<sup>2</sup>/L and application



WB250024001	10 L	2	
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## Bona Sportive Finish

Finish made especially for handling the flexing and movement of wooden sports floors. Excellent levelling properties and long open time make it easy to apply on large surfaces. Approved to both of the leading standards for indoor sports floors (EN 14904:2006 & DIN 18032:2).



### Key Benefits:

- High resistance to wear and scuffing
- Perfectly balanced friction
- Easy to maintain

### Technical Data:

**Base:** Polyurethane  
**Category:** Waterborne 2-comp  
**Drying time:** 2–3 h between coats  
**Application:** Bona Roller  
**Coverage:** 8–10 m<sup>2</sup>/L and application  
 • Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)



Gloss	WT135024001	10.4 L	2
Matt	WT136624001	10.4 L	2

## Bona masking tape



Bona Masking Tape is sturdy enough for straight line application and flexible enough to tape circular shapes. The tape stays fixed to the floor and prevents seepage under the tape during paint application.

25 mm width	AX34200000	50 m	72
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# Coatings

Sportive System	Type	Article number	Packaging	Pcs/transport package	Package/pallet
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## Bona Sportive Paint

Bona Sportive Paint is a specialised line and court marking paint for use on finished wooden sport floors. Can be used to paint linemarkings but also complete court borders and zones. Available in eight mixable vibrant colours to achieve an endless array of shades.



### Key Benefits:

- Quick drying
- Requires no abrasion before overcoating
- Superb opacity (hiding ability)

### Technical Data:

**Base:** Polyurethane  
**Category:** Waterborne 1-comp  
**Drying time:** 1–4 hours between coats  
**Application:** Fine brush or short-haired roller  
**Coverage:** 6–10 m<sup>2</sup>/lit or 120–200 m of line-marking



	Yellow	WC410155001	1.75 L	2	36
	Red	WC420155001	1.75 L	2	36
	Orange	WC420255001	1.75 L	2	36
	Light Blue	WC430155001	1.75 L	2	36
	Dark Blue	WC430255001	1.75 L	2	36
	Green	WC440155001	1.75 L	2	36
	Black	WC470155001	1.75 L	2	36
	White	WC490155001	1.75 L	2	36

## Bona Sportive Cleaner

Concentrated detergent for frequent use on wooden sports floors. Suitable for machine cleaning. Leaves no dulling or slippery residue.



### Key Benefits:

- Safe on wood
- Leaves no slippery residue
- Fresh smell

### Technical Data:

**Dilution:** 1:100 for general use



WM640013024	1 L	10	50
WM640020007	5 L	3	44

## Bona Sportive Cleaner Plus

Powerful detergent for removing buildup of body fats from sweat and other contaminants that cause the surface to become slippery. Often restores slip resistance and is able to remove black heel marks.



### Key Benefits:

- Effective on black heel marks
- Restores in many cases the surface's slip resistance
- Suited for Bona Sportive Finish

### Technical Data:

**Dilution:** 1:5



WM650020006	5 L	3	44
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## A New Dimension to Decking Revival

### Bona Decking System

Tired of labour intense cleaning of your deck? Having problems with remaining swirl marks when you finished the oil application?

The Bona Decking System is an fast and convenient solution for deep cleaning and lasting protection of wooden decks. The powerful Bona PowerScrubber and Bona Deep Clean Solution gives your deck a unique and effective cleaning prior to oiling. The low VOC Bona Decking Oil seeps deep into pores of the wood and protect it from within, giving it a lasting surface. Take a step back and enjoy a stunning result – a deck that looks as new and will stay beautiful for a long time.

- Effective preparation
- Lasting protection



**Bona®**



## Coatings

### Oils – Wear treatment



#### Bona Craft Oil

Professional wood oil with excellent saturation properties offering deep protection against wear, chemicals and moisture. Due to its high oil content and outstanding penetration properties only a single application is typically required, making surface treatment a simple and fast job. Equally suitable in homes and public environments. Safe for application on children's toys (EN 71-3). Available in neutral and five coloured versions.

#### Key Benefits:

- Extremely high degree of saturation for fast surface treatment
- Enhances the grain and colour of the wood
- Low in odour and in solvents (<4%)
- Open, breathing surface

#### Technical Data:

**Base:** Modified vegetable oils  
**Category:** Hardening oil, 1-comp  
**Solids content:** 96–98%  
**Drying time (until use):** 24 h  
**Application:** Rubber applicator, Bona Woolpad or stainless steel trowel  
**Coverage:** 20 m<sup>2</sup>/L

Type	Article number	Packaging	Pcs/transport package	Package/pallet
Pure	GT560115001	2.5 L	4	
Pure	GT560120001	5 L	2	
Pure	GT560113001	1 L	6	
Frost	GT561115001	2.5 L	4	
Frost	GT561120001	5 L	2	
Frost	GT561113001	1 L	6	
Clay	GT562115001	2.5 L	4	
Clay	GT562120001	5 L	2	
Clay	GT562113001	1 L	6	
Graphite	GT563115001	2.5 L	4	
Graphite	GT563120001	5 L	2	
Graphite	GT563113001	1 L	6	
Ash	GT564115001	2.5 L	4	
Ash	GT564120001	5 L	2	
Ash	GT564113001	1 L	6	
Umbr	GT565115001	2.5 L	4	
Umbr	GT565120001	5 L	2	
Umbr	GT565113001	1 L	6	



**Bona®**



# Coatings

## Oils – Wear treatment

### Bona Hard Wax Oil

Natural oil, modified for superior protection of wooden floors. Produces the warm look of an oiled floor while establishing a hardwearing and stain resistant surface that is spot-repairable and easy to maintain. Unique composition formulated without controversial substances such as cobalt and ketoximes. Very low in odour and easy to handle, being applicable with roller, brush and trowel. Leaves an open, breathing surface that reduces the risk of side-bonding. Highly suitable for floors with underfloor heating. Should you wish to transform your floor with a new colour then simply prepare the surface with Bona Craft Oil and/or the Bona Rich Tone before sealing your masterpiece with 1-2 layers of Bona Hard Wax Oil.

#### Key Benefits:

- Tough and dirt repellent
- Excellent water resistance
- Very low in odour
- Free from cobalt and ketoximes

#### Technical Data:

**Base:** Modified vegetable oils & waxes  
**Category:** Hardening oil, 1-comp  
**Drying time (until use):** 24 h  
**Application tools:** Roller, brush or stainless steel trowel  
**Coverage:** 20 m<sup>2</sup>/L  
 • EN 71:3 Compliant



Type	Article number	Packaging	Pcs/transport package	Package/pallet
Silkmatt	AF3100025	2.5 L	2	
Silkmatt	AF3102010	10 L	1	
Matt	AF3600025	2.5 L	2	
Matt	AF3602010	10 L	1	

### Bona Craft Oil 2K

Modified plant based oil including performance booster for accelerated drying time and strengthened wear resistance. Bona Craft Oil 2K will accept light use in as little as 8 hours and delivers a water and stain resistant surface that outperforms the like of traditional floor oils. Ideal for otherwise problematic wood species such as afzelia, iroko, jatoba, cherry, walnut and more, including smoked oak and steamed beech. Can be used on its own as a single treatment or serve as a colour foundation for further protection with professional lacquer. Available in neutral and 5 vibrant colours.

#### Key Benefits:

- Uniquely long open time and pot life – Stress-free application
- Fast and secure curing – Functional on many tropical wood species
- Wide product compatibility
- Very low in solvent content
- Spot-repairable
- Intermixable colours
- Overcoatable with Traffic, Traffic HD and Naturale 2-comp

#### Technical Data:

**Base:** Modified vegetable oils incl. isocyanate hardener  
**Category:** Hardening oil, 2-comp  
**Solids content:** XX%  
**Drying time (until use):** 12 h  
**Application tools:** Rubber applicator, short-haired roller or stainless steel trowel  
**Coverage:** 20 m<sup>2</sup>/L



Type	Article number	Packaging	Pcs/transport package	Package/pallet
Neutral	GT570014001	1.25 L	6	
Frost	GT571114001	1.25 L	6	
Clay	GT572114001	1.25 L	6	
Graphite	GT573114001	1.25 L	6	
Ash	GT574114001	1.25 L	6	
Umbra	GT575114001	1.25 L	6	



# Coatings

## Oils – Effect treatment

### Bona Mix Colour

Bona Mix Colour is a concentrated pigment paste for waterborne systems and specifically for Bona Nordic Tone and Bona Rich Tone. Added to either of these products it can intensify or change the colour of the Bona Tone to create a special effect. Note that the surface must always be complemented with Bona Craft Oil or Bona Hard Wax Oil treatment afterwards.

#### Technical Data:

**Content:** Concentrated pigment paste  
**Consumption:** 250 ml for one 5 L bottle (5%) of Bona Nordic Tone or Bona Rich Tone.



Colour	Article number	Packaging	Pcs/transport package	Package/pallet
Mahogany	GX504007	0.25 L	12	
Walnut	GX504107	0.25 L	12	
White	GX504207	0.25 L	12	
Grey	GX504307	0.25 L	12	
Black	GX504407	0.25 L	12	

### Bona Nordic Tone

Bona Nordic Tone is a pre-treatment to Bona Craft Oil for creating the unique character of a Scandinavian white washed floor. Combine with Bona Craft Oil Frost or choose a contrasting colour for an exciting 2-dimensional effect. The colour can be changed or further intensified by adding 5% of Bona Mix Colour to the Tone.

#### Key Benefits:

- Light, white washed effect
- Inhibits wood yellowing
- Whiteness can be controlled by number of applications (normally only one application is necessary)

#### Technical Data:

**Base:** Emulsified oils and waxes, pigmentation  
**Category:** Pre-treatment, 1-comp  
**Drying time:** 1–2 h (between applications)  
**Application:** Oil application sleeve or wide floor brush  
**Coverage:** 8–10 m<sup>2</sup>/L and application



	WX700020001	5 L	3	
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### Bona Rich Tone

Bona Rich Tone is a pre-treatment for hardwoods, bringing out a dark, smoky wood colour\*, giving the floor a touch of sophistication. Continue with a layer of Bona Craft Oil, any colour, for an exciting 2-dimensional effect or apply Bona Hard Wax Oil directly for an elegant finish. The colour can be changed or further intensified by adding 5% of Bona Mix Colour.

\*the colour is achieved by a chemical reaction to wood and results may vary between wood species. Oak in particular receives a deep, dark colouration after treatment.

#### Key Benefits:

- Dark, smoky effect
- Quick drying
- Odourless

#### Technical Data:

**Base:** Alkaline solution  
**Category:** Pre-treatment, 1-comp  
**Drying time:** 1–2 h (between applications)  
**Application:** Oil application sleeve  
**Coverage:** 8–10 m<sup>2</sup>/L and application



	WX900020001	5 L	3	
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# Coatings

## Oils – Outdoor

### Bona Decking Oil

Bona Decking Oil is a concentrated blend of vegetable oils, modified for superior impregnation and long-lasting protection of wooden deckings and other exterior woodwork. It enhances the natural wood grain while protecting against moisture ingress and reducing the potential of wood cracking and warping.

**Key Benefits:**

- Long-lasting protection
- Contains UV protection
- Excellent water repellence

**Technical Data:**

**Base:** Modified vegetable oils  
**Category:** Hardening oil, 1-comp  
**Drying time (until use):** 24 h  
**Application:** Wide brush or mohair roller  
**Coverage:** Approx. 20 m<sup>2</sup>/L



Type	Article number	Packaging	Pcs/transport package	Package/pallet
	GT551115001	2.5 L	4	
	GT551124001	10 L	2	
	GT551215001	2.5 L	4	
	GT551315001	2.5 L	4	
	GT551415001	2.5 L	4	

## Fillers & Repair

### Bona Mix&Fill Plus

Time-saving gap filler with exceptional filling ability (up to 3 mm) often only requiring a single application to achieve a smooth surface. The filler is mixed with wood dust from the actual floor to be treated, producing a natural colouration that blends in with the rest of the floor. Suitable for light to medium coloured wood species.

**Key Benefits:**

- Exceptional filling ability
- Quick drying
- Anti-corrosive

**Technical Data:**

**Base:** Acrylate  
**Category:** Waterborne 1-comp  
**Drying time (until sanding):** 30–60 min  
**Application:** Stainless steel trowel  
**Coverage:** 8–12 m<sup>2</sup>/L



Article number	Packaging	Pcs/transport package	Package/pallet
WF220020001	5 L	3	44

### Bona Mix&Fill

Gap filler for gaps up to 2 mm wide, functional with practically all types of wood. The filler is mixed with wood dust from the actual floor to be treated producing a natural colouration that blends in with the rest of the floor.



WF21001302	1 L	10	50
WF21002002	5 L	3	44



# Coatings

## Fillers & Repair

### Bona Gap Master

Bona Gap Master is an acrylic-based mastic for sealing gaps towards skirting boards and thresholds in connection to wooden floors. It can also be used to repair damages and to fill gaps and cracks in the floor.

**Key Benefits:**

- Permanently elastic (max 15% tolerance)
- High initial and final bonding strength
- Odourless

**Technical Data:**

**Material:** Acrylate  
**Drying time:** approx. 18–24 h. Full hardness is achieved after approx. 2–3 days depending on climate and size of gap.  
**Consumption:** Depends on size of the gap.

Type	Article number	Packaging	Pcs/transport package	Package/pallet
RAL 7030	AF4411312500	310 ml	12	60
Dark beech	AF4411311000	310 ml	12	60
Ash/fir	AF4411311100	310 ml	12	60
Dark oak	AF4411311200	310 ml	12	60
White	AF4411311300	310 ml	12	60
Maple	AF4411311400	310 ml	12	60
Light beech	AF4411311500	310 ml	12	60
Light oak	AF4411311600	310 ml	12	60
Cherry	AF4411311700	310 ml	12	60
Bog oak	AF4411311800	310 ml	12	60
Wenge	AF4411311900	310 ml	12	60
Black	AF4411312000	310 ml	12	60
Nut	AF4411312100	310 ml	12	60
Teak	AF4411312200	310 ml	12	60
Reddish exotic wood	AF4411312300	310 ml	12	60





# Floor Care

Proper maintenance is vital when it comes to retaining the long-lasting beauty of wooden floors. Bona's floor care solutions are specially developed for cleaning and revitalising your wooden floors and are tailor made for all finished, oiled and engineered surfaces.

This year, we introduce a revolutionary floor-revitalising solution, Bona Deep Clean System. Floor owners can now instantly bring back the original lustre of their wood floors with a unique service that effectively removes the toughest dirt and scuff marks. Read more about Bona Deep Clean Service and other best-in-class floor care solutions for both professional users and private homeowners in the following pages.

1. Deep Clean System
2. Finishes – Maintenance
3. Oils – Maintenance



# Floor Care

## Deep Clean System

### Bona Power Scrubber



The Bona PowerScrubber is a compact, powerful scrubbing machine for cleaning varnished and oiled wooden floors. When used with Bona Deep Clean Solution, it removes the toughest dirt and grime from wooden floors with ease. The two counter-rotating cylindrical brushes clean deeply, even on rough, brushed parquet and wooden floors with bevelled edges. The rubber squeegees ensure an extremely effective water pickup which makes it safe to use on wooden floors. Also suitable and recommended for cleaning greyed outdoor deckings.

#### Key Benefits:

- Powerful and easy to manoeuvre
- Extremely effective water pickup
- Easy to fill, clean and transport
- Indoor and outdoor use

#### Technical Data:

**Motor rating:** Max 2700 W, Avg. 1900 W  
**Power supply:** 220–240 V / 50 Hz  
**Machine weight:** 34.5 kg  
**Scrubbing brush:** 2 x 400 mm soft white nylon  
**Solution capacity:** 10 L  
**Recovery tank capacity:** 10 L  
**Dimensions:** 520 mm x 470 mm x 300 mm  
**Recommended detergents:** Bona Deep Clean Solution, Bona Cleaner

AM400201100		1	
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### Roller Brush



White – For oiled or lacquered floors.  
 Orange – For profiled deckings.  
 Red – For oiled and hard wax oiled floors.  
 Green – Lightly abrasive roller for aggressive cleaning of oiled floors.  
 Black – Stone and Tiles.

White	AS3647622500	400 mm	1	
Orange	AS3647625250	400 mm	1	
Red	AS3647624580	400 mm	1	
Green	AS3647622520	400 mm	1	
Black	AS3647624810	400 mm	1	

### Suction bar



Replacement suction bar including springs, for the Bona PowerScrubber. Note: Sold per piece, two are needed for a full replacement.

AS3647773230	400 mm	1	
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### Bona Deep Clean Solution



Concentrated cleaner for thorough, deep cleaning of finished and oiled wooden floors as well as outdoor deckings. The unique formula delivers optimal cleaning efficiency and removes stubborn scuff marks without risk of staining the wood. Use it to revitalise dull wooden floors and/or to degrease the surface before applying polish or maintenance oil. Developed for the Bona PowerScrubber but can, of course, also be used for manual cleaning.

#### Key Benefits:

- Revitalises dull, dirty floors
- Dissolves deeply engrained dirt and stubborn scuff marks
- Optimised for Bona PowerScrubber

#### Dilution:

Dilute with clean water  
 • Finished surfaces: 1:10  
 • Oiled surfaces: 1:20  
 • Outdoor deckings: 1:5

WM650020010	5 L	3	
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# Floor Care

Fastening

Sanding

Coatings

Floor Care

Accessories

## Finishes – Maintenance

Type

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona Polish Matt

Bona Polish Matt is a waterborne maintenance coating for finished parquet. Being reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Offers continued protection against wear without increasing gloss.



#### Key Benefits:

- Even, matt surface
- Requires no buffing
- High wear resistance

#### Technical Data:

**Base:** Acrylate/Polyurethane  
**Drying time (until use):** < 1 h  
**Application:** Bona Microfibre Applicator Pad  
**Coverage:** 50 m<sup>2</sup>/L

Matt	WP500313001	1 L	10	50
Matt	WP500320001	5 L	3	

### Bona Polish Gloss

Bona Polish Gloss is a waterborne maintenance coating with compatibility to a wide range of surfaces including finished parquet, laminate, linoleum and PVC. Being reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Gives the surface new lustre and continued protection against wear.



#### Key Benefits:

- Good adhesion to many surfaces
- Requires no buffing
- Scuff resistant
- Slip resistance compliant to DIN 18032:2

#### Technical Data:

**Base:** Acrylate/Polyurethane  
**Drying time (until use):** < 1 h  
**Application:** Bona Microfibre Applicator Pad  
**Coverage:** 50 m<sup>2</sup>/L

Gloss	WP511013001	1 L	10	50
Gloss	WP511020001	5 L	3	

### Bona Freshen Up

Bona Freshen Up is a waterborne maintenance coating for the frequent maintenance and of finished wooden floors. Being based on a pure polyurethane dispersion, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Bona Freshen Up is high gloss and gives dull floors new shine and lustre. Meets both EN 14904:2006 and DIN 18032:2 on slip resistance.



#### Key Benefits:

- Wax-free maintainer
- Allows for future overcoating with waterborne finish
- High wear resistance

#### Technical Data:

**Base:** Acrylate/Polyurethane  
**Drying time (until use):** < 1 h  
**Application:** Bona Microfibre Applicator Pad  
**Coverage:** 50 m<sup>2</sup>/L

	WP595013016	1 L	10	50
	WP595020002	5 L	3	



# Floor Care

Fastening

Sanding

Coatings

Floor Care

Accessories

## Finishes – Maintenance

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona Prep

Bona Prep is a ready-to-use conditioning/preparation system designed to optimise the adhesion of Bona's varnishes prior to overcoating previously varnished floors or pre-finished parquet. The use of Bona Prep within a system ensures that the best possible level of adhesion is obtained – combined with a good level of abrasion on the floor surface.



#### Key Benefits:

- Optimises conditions before overcoating with new finish
- Pre-mixed and ready to use
- Removes scuff marks and engrained dirt

#### Technical Data:

**pH-value:** Approx. 7  
**Dilution:** Ready to use. Do not dilute.  
**Coverage:** Approx. 40 m<sup>2</sup>/L

WM660020001	5 L	3	
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### Bona Remover

Bona Remover is a concentrated polish stripper designed to remove Bona Polish and Bona Freshen Up. It can also be used to treat floors which have become slippery and for the removal of black heel marks.



#### Key Benefits:

- Effective on black heel marks
- Restores in many cases the surface's slip resistance

#### Dilution:

- Removal of polish: 1 L : 5 L water
- Removal of scuff marks: 1 cap : 100 ml water

WM650013023	1 L	10	50
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### Bona Cleaner

Concentrated detergent for simple and safe cleaning of finished wood and cork floors. Low foaming and equally suitable for machine cleaning and manual cleaning. Leaves no dulling or slippery residue.



#### Key Benefits:

- Effective yet safe on wood
- Low foaming
- Fresh smell

#### Dilution:

- Normal use: 1:100
- Heavily soiled floors: 1:50

WM760013001	1 L	10	50
WM760020001	5 L	3	





# Floor Care

## Oils – Maintenance

### Bona Care Oil

Bona Care Oil is a rapid drying maintenance oil for previously oiled wooden floors. The low viscous, unique blend of different vegetable oils, has excellent penetration ability and produces very little odour. Replenishes the pores of the wood for long-lasting protection.

**Key Benefits:**

- Great coverage rate
- Quick drying
- Low viscosity, easy to spread

**Technical Data:**

**Base:** Modified vegetable oils  
**Category:** Hardening oil, 1-comp  
**Drying time (until use):** 12 h  
**Application:** Bona Woolpad or cotton cloth  
**Coverage:** 50–100 m<sup>2</sup>/L



Article number	Packaging	Pcs/transport package	Package/pallet
GT525113001	1 L	12	
GT525120001	5 L	2	

### Bona Wax Oil Refresher

Bona Wax Oil Refresher is a maintenance product primarily for Bona Hard Wax Oil. It consists of a concentrate of natural oils and waxes and contains less than 2% solvents. Can also be used on Bona Craft Oil, where increased protection against water and spills is required.

**Key Benefits:**

- Quick drying
- Low in solvents and odour
- Highly water repellent

**Technical Data:**

**Base:** Modified vegetable oils and waxes  
**Category:** Hardening oil, 1-comp  
**Drying time (until use):** 12 h  
**Application:** Bona Woolpad or stainless steel trowel  
**Coverage:** 50–80 m<sup>2</sup>/L



WP615013001	1 L	12	
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### Bona Soap

Detergent based on vegetable oil for frequent cleaning and maintenance of oiled wooden floors. Bona soap nourishes the surface and leaves a thin film that can be buffed for increased shine.

**Key Benefits:**

- Gentle on oiled surfaces
- Cleans and conditions
- Long lasting concentrate

**Technical Data:**

**pH-value:** Approx. 9  
**Dilution:** 1:50



WM700013005	1 L	12	
WM700020001	5 L	3	



# Bona Floor Treatment Program

Right answers for all wood floor conditions

Commercial and private floor owners around the world are always asking for the best way to restore a floor to its original beauty. Whether it's a large airport or a private home, the right answer to floor treatment depends on the condition of the surface and the floor type.

- *Bronze: Deep Clean & Protection*
- *Silver: Light Sanding & Recoating*
- *Gold: Full Sanding & New Surface*

With decades of experience and knowledge working closely with wood flooring craftsmen, Bona now gives you a clear and simple answer: Bona Floor Treatment Program, with 3 different treatment types for the various needs of the wooden floor.



[bona.com/professional/floortreatmentprogram](http://bona.com/professional/floortreatmentprogram)












# Tools & Accessories

Perfect wooden floors can only be achieved with the right tools for the job. Through decades of working closely with craftsmen, Bona has come to understand their every requirement when it comes to working with wooden floors. That is why our tools and accessories are expertly developed for seamless compatibility with all our flooring products. From rollers and gun applicators to dust bags and floor care tools, you will find all the equipment you need for every wood-flooring task in this section.

1. Coatings
2. Fastening
3. Measurement
4. Occupational safety
5. Floor care









# Tools & Accessories

Coatings	Type	Article number	Packaging	Pcs/transport package	Package/pallet
 <p><b>WB Roller – Wide</b></p> <p>Time-saving roller for application on large surfaces such as sports floors. Functions well with all of Bona's waterborne finishes and primers.</p>	45 cm	AT31451000	1		
 <p><b>WB Roller – Fleece</b></p> <p>Roller with dense microfiber pile for a perfectly smooth application of waterborne finishes. Includes side-guards which help maintain a consistent application rate.</p>	25 cm	AT31001000	1		
 <p><b>WB Roller – Standard</b></p> <p>Synthetic roller for waterborne finishes.</p>	25 cm	AT959302	1		
 <p><b>Mohair Roller</b></p> <p>Synthetic roller suited for the application of oils and waxes.</p>	25 cm	AT31005000	1		
 <p><b>Edge Roller</b></p> <p>Small sized roller for application to edges. Synthetic fiber.</p>	10 cm	AT31003000	1		
 <p><b>Bona Line Roller</b></p> <p>Roller for painting line-markings. Large diameter in order to hold more paint.</p>	55 mm	AT31006000	2		
 <p><b>Roller Handle – 10 cm</b></p> <p>Handle for 10 cm rollers.</p>	10 cm	AT31004000	1		











# Tools & Accessories

Coatings	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Roller Handle – 25 cm</b> 	Corrosive resistant handle for 25 cm rollers.	25 cm	AT31014001	1	
<b>Roller Handle – 45 cm</b> 	Aluminium handle with innovative locking function for simple fitting and release of roller. For 45 cm wide rollers.	45 cm	AT31451001	1	
<b>Roller Handle – 55 mm</b> 	Handle for 55 mm rollers.	55 mm	AT31006100	1	
<b>Bona Extension Bar, quick release</b> 	Professional extension bars in aluminium with quick-release locking function.	80–170 cm 110–200 cm	AT31401001 AT31401002	1 1	
<b>Bona Rollerbox</b> 	Keeps the roller moist and safe during storage and transportation.	Red / Grey	AT31405000	1	
<b>Floor Brush</b> 	High-quality floor brush with tightly packed, fine bristles. Suitable for hard wax oil and decking oil.	22 cm	AT31101000	1	











# Tools & Accessories

Coatings	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Floor Brush</b> 	Floor brush for application of oil and lye, fits on extension bar.	25 cm	AT953203	1	
<b>Edge Brush</b> 	Wood brush with long handle for application to edges.	6 cm	AT31211060	1	5
<b>Edge Brush</b> 	Brush with extra long handle that is also attachable to an extension bar. Fine, durable bristles.	5 cm	AT953206	1	
<b>Floor Brush Pro</b> 	Durable floor brush with tightly packed fine bristles made specifically for applying waterborne finish, waterborne paint and lye. Supplied in a convenient cover for safe storage and transportation.	30 cm	AT953214	1	
<b>Applicator Handle</b> 	Swivel head applicator handle for Oil Application Sleeve.	45 cm	AT954225	1	
<b>Oil Application Sleeve</b> 	Sleeve made of synthetic fiber for application of low viscosity oil. Also suitable for Bona Nordic Tone and Bona Rich Tone.	45 cm	AT954224	1	
<b>Applicator Handle</b> 	Swivel-head applicator handle for Applicator Sleeve.	46 cm	AT956904	1	
<b>Applicator Sleeve</b> 	Foam and synthetic fiber sleeve for applying waterborne finish.	46 cm	AT956903	1	





# Tools & Accessories

Coatings	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Oil Squeegee</b> 	Oil-resistant squeegee for quick and simple application of Bona Oils. Can be attached to extension bar.	50 cm	AT31302001	1	
<b>Disposable Booties</b> 	Single-use plastic shoe covers.		AT33051000	50	
<b>Stainless Steel Trowel</b> 	Stainless steel trowel for waterborne finishes, oils and fillers.	27 cm	AT959201	1	
		35 cm	AT31360350	1	
<b>Scraper</b> 	A floor scraper for those hard-to-reach areas such as corners, and close to the skirting board.	4 cm	AT929502	1	
<b>U-blade</b> 		4 cm	AT929503	1	
		2 cm	AT929504	1	
<b>Cotton Cloth</b> 	Rip-resistant cotton cloths for oiling, cleaning and buffing jobs.	50 x 55 cm	AT32086000	10 pcs	
<b>Lamella, Oak</b> 	Oak lamellas for repairing parquet floors.	337 x 68 x 4 mm	P901201	44 pcs	
<b>Bona Mixing Bottle</b> 	Mixing bottle with clear volume markings that simplify the decantation of 2-component finishes. Includes markings for Bona Traffic HD, Traffic, Traffic Anti Slip, Naturale 2-comp & Bona Wave.	max. 1.9 L	30031	72 pcs	










# Tools & Accessories

Coatings	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Bona Wax Repair Kit</b> 	Complete set for making quick and easy repairs of damages in wood, cork or laminate surfaces. The set includes 20 durable hardwax sticks and a butane-driven hot knife to melt the wax. The many different colours in the set will suit most wood types as is but it is also possible to combine waxes for a perfect match. The melted wax doesn't slump, making it possible to fill significant damages in the surface. Once set, the wax forms a hard, wear-resistant surface.				
		AT32053600	1		
<b>Wax Repair Stick</b>		01 Transparent	AT32053001	1	
		02 Pine	AT32053002	1	
		Dark oak	AT32053003	1	
		04 Beech	AT32053004	1	
		05 Pear	AT32053005	1	
		06 Oak	AT32053006	1	
		07 Cherry	AT32053007	1	
		08 Birch	AT32053008	1	
		09 Light oak	AT32053009	1	
		10 Ash	AT32053010	1	
		11 Brown	AT32053011	1	
		12 Yellow	AT32053012	1	
		13 Eggshell	AT32053013	1	
		14 Grey	AT32053014	1	
		16 Cream	AT32053016	1	
		17 Red	AT32053017	1	
		19 Green	AT32053019	1	
		20 Blue	AT32053020	1	
		21 White	AT32053021	1	
		22 Black	AT32053022	1	
<b>Hot Knife</b> 	Butane-driven hot knife for melting wax when repairing damages in wooden floors. Reaches operating temperature directly.				
		AT32053100	1		






# Tools & Accessories

Fastening	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Notched Blade Handle</b>	For application of levelling compounds. Height adjustable.				
	560 mm	AT31444000	1		
<b>Notched Blade R2 560 mm</b>	Application of levelling compounds.				
	3 mm	AT31444001	10		
	5 mm	AT31344402	10		
<b>Plastic Bucket</b>	30-litre mixing bucket.				
	30 L	AT31408000	1		
<b>Stir Stick</b>	Stir stick for mixing 2-component adhesives or primers.				
	80 mm	AT32051080	1		
<b>Pull Bar</b>	Pulling iron for installation of parquet. 55 cm long.				
		AT32033000	1		
<b>Tapping block</b>	Tapping block made of polyamide for bonded installation. Without handle.				
		AT32038000	1		
<b>Spike Roller</b>	For venting levelling compounds. 50 cm wide.				
	50 cm	AT32052500	1		








# Tools & Accessories

Fastening	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Spike Shoes</b>	Nail shoes to be able to walk around in freshly applied material such as levelling compounds or epoxy primers.				
		AT32055000	1 pair		
<b>Cork Strips</b>	Cork strips for filling gaps between e.g. tile and wood flooring.				
	900 x 8 x 10 mm	AX34001000	25		
	900 x 8 x 10 mm	AX34002000	25		
	900 x 8 x 10 mm	AX34003000	25		
	900 x 8 x 10 mm	AX34004000	25		
	900 x 8 x 10 mm	AX34006000	30		
<b>Liquid Cork</b>	Liquid cork for filling gaps.				
		AX34009000	30		









# Tools & Accessories

Measurement	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Calcium Carbide Ampoules</b> Calcium carbide ampoules for CM Device. 	AT37001020	20 pcs	20	
	AT37001100	100 pcs	100	
<b>GANN CM Device</b> Complete CM kit for professional moisture measurement. Includes all tools necessary to make a standardised measurement. 	AT37001200	1		
<b>GANN Hydromette RTU 600</b> Quadruple measurement instrument for wood, subfloors, air humidity and temperature, incl. electrode RF-T28. 	AT37004000	1		
<b>GANN Hydromette Compact B</b> Non-destructive moisture measurement for screeds. 	AT37008000	1		
<b>Surface Hardness Tester</b> Surface hardness tester for screeds including guide plate. 	AT37010000	1		
<b>V-Head</b> For evaluating surface evenness. 	AT37012000	1		



# Tools & Accessories

Occupational safety	Article number	Packaging	Pcs/transport package	Package/pallet	
<b>3M Respirator Mask, 9310</b> Dust mask P1 against compact particles. 	AT33011100		20		
<b>3M Respirator Mask, 9322</b> Dust mask P2 against respirable dust. 	AT33012100		10		
<b>3M Respirator Mask, 9332</b> Dust mask P3 against respirable dust, with exhalation valve. Can be cleaned, therefore reusable. 	AT33013100		10		
Floor Care	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Polish Applicator</b> Polish applicator including a fine cotton sleeve. Suitable for Bona Freshen Up and Bona Polish. 	40 cm	AT31409000		1	
<b>Extra Cotton Sleeve</b> Waxing tool for applying Bona Freshen Up and Bona Polish. 	40 cm	AT31409001		1	
<b>Cotton Cloth</b> Rip-resistant cotton cloth for oiling, cleaning and buffing jobs. 	50 x 60 cm	AT32086000	10		



# Application Advice

1. Prime Deep System
2. Finish System
3. Naturale System
4. Sportive System
5. Create Systems
6. Oil System
7. Hard Wax Oil System



## Prime Deep System

**1.** Sanding – Coarse and medium with Bona Belt, Bona Power Drive and Bona Edge Sander.



**2.** Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 mins  
(20 °C, 60%)



**3.** Sanding – Fine with Bona Belt and Bona Edge Sander



**4.** Sanding – Final with Bona FlexiSand 1.5 or Bona Buffer



**5.** Application – Prime Deep

Consumption: 30–40 m<sup>2</sup>/t



**6.** Remove surplus with Bona FlexiSand or Bona Buffer and use cotton cloths



**7.** Application – Prime Intense after min. 12 h

Consumption: 8–10 m<sup>2</sup>/lt  
Drying time: 3–4 h  
(20 °C, 60%)



**8.** Intermediate sanding with Bona FlexiSand or Bona Buffer and Bona Scrad System



**9.** 2<sup>nd</sup> application – Choose one of the below Bona top coats and apply with Bona Roller



### Domestic wear



Bona Resident Plus  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 1–2 h  
(20 °C, 60%)

or



Bona Novia  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 1–2 h  
(20 °C, 60%)

### Heavy wear



Bona Mega  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 2–3 h  
(20 °C, 60%)

or



Bona Traffic  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 3–4 h  
(20 °C, 60%)

or



Bona Wave  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 2–3 h  
(20 °C, 60%)

### Very heavy wear



Bona Traffic HD  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 2–3 h  
(20 °C, 60%)

or



Bona Traffic  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 3–4 h  
(20 °C, 60%)






**10.** 3<sup>rd</sup> applicaton – with the same Bona top coat as used before








**11.** If extreme traffic is expected, an additional application of top coat is recommended













## Finish System

1. Sanding – Coarse and medium with Bona Belt, Bona Power Drive and Bona Edge Sander 
2. Application – Bona Mix&Fill Plus with a trowel   
 Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 mins  
(20 °C, 60%) 
3. Sanding – Fine with Bona Belt and Bona Edge Sander 
4. Sanding – Final with Bona FlexiSand 1.5 or Bona Buffer 
5. 1<sup>st</sup> application – Choose one of the below Bona base coats and apply with Bona Roller 






 Prime Trowel/Gel 3x with a trowel Consumption: 25–35 m <sup>2</sup> /lt Drying time: 10–15 mins (20 °C, 60%)	 Prime Amberseal Deep colour 2x with a roller Consumption: 8–10 m <sup>2</sup> /lt Drying time: 1–2 h (20 °C, 60%)	 Prime Classic The all-rounder Consumption: 8–10 m <sup>2</sup> /lt Drying time: 1–2 h (20 °C, 60%)	 Prime Intense Intensive colouration Consumption: 8–10 m <sup>2</sup> /lt Drying time: 1–2 h (20 °C, 60%)
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6. 2<sup>nd</sup> application – Choose one of the below Bona top coats and apply with Bona Roller 

<p><b>Domestic wear</b></p>  Bona Resident Plus Consumption: 8–10 m <sup>2</sup> /lt Drying time: 1–2 h (20 °C, 60%) or  Bona Novia Consumption: 8–10 m <sup>2</sup> /lt Drying time: 2 h (20 °C, 60%)	<p><b>Heavy wear</b></p>  Bona Mega Consumption: 8–10 m <sup>2</sup> /lt Drying time: 2–3 h (20 °C, 60%) or  Bona Traffic Consumption: 8–10 m <sup>2</sup> /lt Drying time: 3–4 h (20 °C, 60%) or  Bona Wave Consumption: 8–10 m <sup>2</sup> /lt Drying time: 2–3 h (20 °C, 60%)	<p><b>Very heavy wear</b></p>  Bona Traffic HD Consumption: 8–10 m <sup>2</sup> /lt Drying time: 2–3 h (20 °C, 60%) or  Bona Traffic Consumption: 8–10 m <sup>2</sup> /lt Drying time: 3–4 h (20 °C, 60%)
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7. Intermediate sanding with Bona FlexiSand 1.5 or Bona Buffer 
8. 3<sup>rd</sup> application – with the same Bona top coat as used before 
9. If extreme traffic is expected, an additional application of top coat is recommended 


## Naturale System

1. Sanding – Coarse and medium with Bona Belt, Bona Power Drive and Bona Edge Sander 
2. Application – Bona Mix&Fill Plus with a trowel   
 Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 mins  
(20 °C, 60%) 
3. Sanding – Fine with Bona Belt and Bona Edge Sander 
4. Sanding – Final with Bona FlexiSand 1.5 or Bona Buffer 
5. 1<sup>st</sup> application – Bona Naturale Base with Bona Naturale Roller 


<p><b>Domestic wear</b></p>  Bona Naturale Base Consumption: 8–10 m <sup>2</sup> /lt Drying time: 1–2 h (20 °C, 60%)	<p><b>Very heavy wear</b></p>  Bona Naturale Base Consumption: 8–10 m <sup>2</sup> /lt Drying time: 1–2 h (20 °C, 60%)
<p>6. Intermediate sanding with Bona FlexiSand 1.5 or Bona Buffer </p>	
<p>7. 2<sup>nd</sup> application – Bona Naturale 1-comp. with Bona Naturale Roller    Bona Naturale 1-comp. Consumption: 8–10 m<sup>2</sup>/lt Drying time: 2–3 h (20 °C, 60%)</p>	<p>2<sup>nd</sup> application – Bona Naturale 2-comp. with Bona Naturale Roller    Bona Naturale 2-comp. Consumption: 8–10 m<sup>2</sup>/lt Drying time: 3 h (20 °C, 60%) Mix Naturale 2-comp. with hardener – shake for 2 mins</p>
<p>8. Intermediate sanding with Bona FlexiSand 1.5 or Bona Buffer </p>	
<p>9.</p>	<p>3<sup>rd</sup> application – Bona Naturale 2-comp. with Bona Naturale Roller </p>




## Sportive System

1. Sanding – Coarse and medium with Bona Belt, Bona Power Drive and Bona Edge Sander 


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2. Application – Bona Mix&Fill Plus with a trowel Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 mins  
(20 °C, 60%) 


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3. Sanding – Final with Bona Belt and Bona Edge Sander 


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4. Sanding – Final with Bona FlexiSand 1.5 or Bona Buffer 


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5. 1<sup>st</sup> Application – Bona Sportive Primer with the Bona Roller Sportive Primer  
Consumption: 8–10 m<sup>2</sup>/lt  
Drying time: 2–3 h  
(20 °C, 60%) 


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7. 2<sup>nd</sup> Application – Bona Sportive Finish with the Bona Roller Sportive Finish  
Consumption: 8–10 m<sup>2</sup>/lt  
Drying time: 2–3 h  
(20 °C, 60%)  
Mix Sportive Finish with Sportive Hardener – shake for 1 min 


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6. Intermediate sanding with Bona FlexiSand 1.5 or Bona Buffer 


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8. Application – Line marker with Bona Sportive Paint Sportive Paint  
1 litre for approx. 80 m x 5 cm lines  
1 litre for approx. 100 m x 4 cm lines 


---

9. Intermediate sanding with Bona FlexiSand 1.5 or Bona Buffer and Bona Scrad System 


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10. 3<sup>rd</sup> and 4<sup>th</sup> application with Bona Sportive Finish with Bona Roller 


## Craft Oil 2K System

1. Sanding – Coarse and medium with Bona Belt, Bona Power Drive and Bona Edge Sander 


---

2. Application – Bona Mix&Fill Plus with a trowel Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 mins  
(20 °C, 60%) 


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3. Sanding – Fine with Bona Belt and Bona Edge Sander 


---

4. Sanding – Final with Bona FlexiSand 1.5 or Bona Buffer 


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5. Application – Bona Craft Oil 2K Consumption: approx. 30 m<sup>2</sup> 


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6. Remove surplus with cotton cloths 


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7. Application – Bona Traffic HD, Bona Traffic or Naturale 2-comp after min 8 h (12 h for pigmented oil) Consumption: 8–10 m<sup>2</sup>/lt  
Drying time: 3–4 h  
(20 °C, 60%) 

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8. Intermediate sanding with Scrad System 

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9. 2<sup>nd</sup> application – Using the same product as in the previous layer 

 Bona Traffic HD  
Consumption: 8–10 m<sup>2</sup>/lt  
Drying time: 2–3 h  
(20 °C, 60%)

or

 Bona Traffic  
Consumption: 8–10 m<sup>2</sup>/lt  
Drying time: 3–4 h  
(20 °C, 60%)

 Bona Naturale 2-comp.  
Consumption: 8–10 m<sup>2</sup>/lt  
Drying time: 3 h  
(20 °C, 60%)

10. If extreme traffic is expected, an additional application of top coat is recommended 

Premium



# Top Speed to a Premium Surface

Bona Abrasives 8300

Achieve top sanding speed to a perfectly smooth and even wooden floor with Bona 8300. The optimal zirconium mix delivers very high durability and sanding aggressiveness – fewer belts required, higher speed and smoother end result.

The abrasive's superiority was verified in an extensive test in Stuttgart, Germany in 2014, by outperforming all its competitors.



**Bona**<sup>®</sup>

[bona.com/Professional/BonaSystem/Sanding/Abrasives/](http://bona.com/Professional/BonaSystem/Sanding/Abrasives/)

## Oil System

1. Sanding – Coarse and medium with Bona Belt, Bona Power Drive and Bona Edge Sander

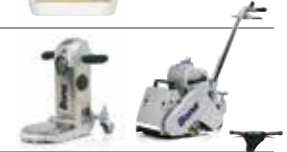


2. Application – Bona Mix & Fill Plus with a trowel

Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 mins  
(20 °C, 60%)



3. Sanding – Fine with Bona Belt and Bona Edge Sander



4. Sanding – Final with Bona FlexiSand 1.5



5. Application of Bona Oil System – Choose one of the 3 treatments

### Pure Oil treatment

Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated



Massage oil into wood using green pad for neutral oil, or red pad for coloured oil, attached to Bona FlexiSand 1.5



Remove surplus oil with cotton cloth and allow to dry



For best results dry buff surface with Bona Wool Pad.



### Oil treatment with Bona Nordic Tone

Apply Bona Nordic Tone with an application sleeve. Leave to dry for 4–5 hours



Bona Nordic Tone  
Consumption:  
8–10 m<sup>2</sup>/L  
Drying time: 2–3 h  
(20 °C, 60%)

Fine sanding using Bona FlexiSand 1.5 and Bona Scrad Pad. Remove dust with a vacuum cleaner



Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated



Massage oil into wood with red pad attached to Bona FlexiSand 1.5

Remove surplus oil with cotton cloth and allow to dry



For best results dry buff surface with Bona Wool Pad. If applicable, use high-speed setting on Bona FlexiSand 1.5



### Oil treatment with Bona Rich Tone

Apply Bona Rich Tone with an application sleeve. Leave to dry for 4–5 hours



Bona Rich Tone  
Consumption:  
8–10 m<sup>2</sup>/L  
Drying time: 2–3 h  
(20 °C, 60%)

Fine sanding using Bona FlexiSand 1.5 and Bona Scrad Pad. Remove dust with a vacuum cleaner



Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated



Massage oil into wood with red pad attached to Bona FlexiSand 1.5

Remove surplus oil with cotton cloth and allow to dry



For best results dry buff surface with Bona Wool Pad. If applicable, use high-speed setting on Bona FlexiSand 1.5



Apply a thin coat of Bona Hard Wax Oil. Allow 8–10 hours for drying



## Hard Wax Oil System

**1.** Sanding – Coarse and medium with Bona Belt, Bona Power Drive and Bona Edge Sander



**2.** Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 mins  
(20 °C, 60%)



**3.** Sanding – Fine with Bona Belt and Bona Edge Sander



**4.** Sanding – Final with Bona FlexiSand 1.5 or Bona Buffer



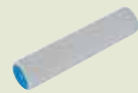
**5.** **Matt/Silkmatt**

**5.1** 1<sup>st</sup> application with Bona Hard Wax Oil.  
Apply a thin layer with a mohair roller

Application tool: Bona Roller – mohair



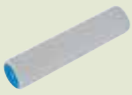
Bona Hard Wax Oil  
Consumption: Depending on type  
of wood – approx. 1 L for 20–24  
m<sup>2</sup>. Drying time: 6–8 h



**5.2** Abrade with Bona Scrad Pad



**5.3** 2<sup>nd</sup> application: Very thin layer  
with a mohair roller



## Adhesive Guidelines

Flooring	EN/DIN Standard	Type	Consumption g/m <sup>2</sup> *	R70	R777/R778	R844/R845	R848	R850/R850T	R860	R870T	D705	D710	D720	
Parquet strip and mosaic parquet finger 1-layer (solid) unfinished elements	EN 13226	parquet strip of oak and similar wood types	1000/1250	✓	✓	-	✓	✓	✓	✓	✓	✓	✓	
	EN 13226	parquet strip of beech and similar highly-absorbent wood types	1000/1250	✓	✓	-	-	✓	✓	✓	✓	-	✓	
	EN 13488	mosaic parquet finger	850	✓	✓	-	✓	✓	✓	✓	✓	✓	✓	
	EN 13228	blocks/overlay, oak or similar wood width/thickness < 5/1	1000/1250	✓	✓	-	-	✓	✓	✓	✓	✓	✓	
	EN 13228	blocks/overlay, beech and similar highly-absorbent wood types < 5/1	1000/1250	✓	✓	-	-	✓	✓	✓	✓	-	✓	
	prEN 14761	wood flooring - solid wood parquet – vertical finger, wide finger and module brick – 10/16/22 mm	1000/1250	✓	✓	-	-	✓	✓	✓	✓	✓	✓	✓
	EN 13227	wood flooring – solid lam parquet products up to 25 x 5 cm, oak and similar wood types	1000	✓	✓	-	-	✓	✓	✓	✓	✓	✓	✓
	EN 13227	wood flooring – solid lam parquet products up to 25 x 5 cm, beech and similar highly-absorbent wood types	1000	✓	✓	-	-	✓	✓	✓	✓	✓	-	✓
	EN 13629	solid hardwood flooring and solid hardwood flooring composite elements	1000	✓	✓	-	-	✓	✓	✓	✓	-	-	-
	EN 13629	wood flooring – solid lam parquet products larger than 25 x 5 cm	1250/1500	✓	✓	-	-	-	-	✓	-	-	-	-
1-layer parquet element, factory prefinished	EN 13488	small formats, oak and similar wood types	850	✓	✓	-	✓	✓	✓	✓	✓	✓	✓	
	EN 13488	small formats, beech and similar highly-absorbent wood types	850	✓	✓	-	-	✓	✓	✓	-	-	-	
	EN 13226	parquet strip with groove and tongue	1000/1250	✓	✓	-	✓	✓	✓	✓	✓	✓	✓	
Multilayered parquet element, factory prefinished	EN 13489	2-layer, parquet strip	1000	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	EN 13489	2-layer, parquet panel	1000/1250	✓	✓	✓	✓	✓	✓	✓	-	-	-	
	EN 13489	3-layer flooring board: < 13 mm thick	1250	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	EN 13489	3-layer flooring board: 10–13 mm thick, less than 1200 mm	1250	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	EN 13489	3-layer flooring board: 10–13 mm thick, longer than 1200 mm	1250	✓	✓	✓	✓	✓	✓	✓	-	-	-	
Multilayered parquet element, unfinished	EN 13489	2-layer	1000	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Wood block (end grain floors)	DIN 68702	Wood block RE & WE up to 40 mm thickness	1000/1500	✓	-	-	-	-	-	-	✓	✓	✓	
	DIN 68702	Wood block GE > 40 mm thickness (industrial)	1250/1500	-	-	-	-	-	-	-	-	-	-	

Subfloor Construction	Binding Material according to EN 13813	Type of subfloor	R70	R777/R778	R844/R845	R848	R850/R850T	R860	R870T	D705	D710	D720
Floating screed including calcium sulphate screed also with underfloor heating system and self-levelling compounds	CT	Cementitious (heated) screed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	CA	Calcium sulphate (heated) screed	✓	✓	✓	✓	✓	✓	✓	-	-	-
	CA	Calcium sulphate floating screed	✓	✓	✓	✓	✓	✓	✓	-	-	-
	AS	Mastic asphalt, well-sanded**	✓	✓	✓	✓	✓	✓	✓	-	-	-
	CT/CA	Self-levelling compounds	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Wooden substrate		Chipboard, OSB, plywood	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

\* Whether you use a fine or a course trowel depends on the condition of the subfloor and the dimensions of the parquet elements

\*\* For the usage of Bona's silane-based adhesives, a protection primer such as R540 or Bona R410 is necessary prior to the installation of the parquet

\*\*\* Bona R848 can be used under suitable conditions for the installation of solid parquet as mosaic and block parquet with proper dimensions. Please contact your local Bona technical team for more information.

# Index of Bona Adhesives

Overview of the technical properties of our reactive primers and adhesives

Product name	Base	Consumption of primer in g/m <sup>2</sup>	Consumption as moisture barrier on CT or concrete floors in g/m <sup>2</sup>	Barrier effect up to max. residual moisture content	Drying time in general/ Drying time in combination with our reactive adhesives
R410*	2-comp. epoxy resin	Approx. 150–250	Approx. 500 (two applications)	Yes, up to max. 5.0 cm/%	24 h with Bona R770/R777/R778 and Bona R844, R845, R848, R850/R850T, R860 and R870T
R540	1-comp. polyurethane	Approx. 150–250	Approx. 300 (two applications)	Yes, up to max. 4.0 cm/%	1 h with Bona R770/R777/R778 4 h with Bona R845 24 h with Bona R844, R848, R850/R850T, R860 and R870T
R580* (1K)	Silane-based	500–1000	500–1000	Yes, up to max. 5.0 cm/% or 90% relative air humidity	4 h with all Bona silane-based adhesives
R580* (2K)	Silane-based	500–1000	500–1000	Yes, up to max. 5.0 cm/% or 90% relative air humidity	2 h with all Bona silane-based adhesives

\* The broadcasting of quartsand (grit size 0.3–0.8) is possible prior to the usage of a Bona levelling compound.

## Special note:

- Bona R410 can be diluted with 20% of Bona S100 in order to achieve a deeper penetration of the primer.
- Normally, concrete floors need to be shot-blasted as a mechanical pre-treatment.
- For any further processing information, please view our technical data sheets on [www.bona.com](http://www.bona.com)

**Please note:** Our suggestions and recommendations are carefully provided on the basis of our general terms and conditions. Installation and working parameters are followed by the best of our knowledge, give no entitlement of completeness and do not disabuse for the final check up of the proposals and products on its applicability at the designated range of use (i.e. by making sample areas according to DIN 18356.) The observance of notes of the packaging, labels, technical data sheets, operating, handling and processing instructions as well as marks and appropriate technical guidelines and norms and the accomplishment of the job through a commercial applier is presupposed according to the adequate instructions.

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